

Technical Information

STR800 SmartLine Remote Diaphragm Seals Specification 34-ST-03-88



Introduction

Part of the SmartLine® family of products, the STR800 is a series of high performance pressure transmitters hydraulically matched and optimized with a complete set of remote diaphragm seals. Utilizing the same high performance sensor technology of the ST 800 product line Honeywell has optimized the mechanical and hydraulic designs in order to minimize the typical effects of temperature on remote seal systems.

Best in Class Transmitter Features:

- Accuracies up to 0.065% Span standard
- Automatic static pressure & temperature compensation
- Multiple local display capabilities
- External zero, span, & configuration capability
- Polarity insensitive electrical connections
- Comprehensive on-board diagnostic capabilities
- Integral Dual Seal design for highest safety based on ANSI/NFPA 70-202 and ANSI/ISA 12.27.0
- World class overpressure protection
- Full compliance to SIL 2/3 requirements.
- Modular design characteristics
- Available with 15 year warranty



Figure 1 – STR800 Remote Diaphragm Seal Unit

Remote Seal/Transmitter Span & Range Limits:

Model	URL “H ₂ O (mbar)	LRL “H ₂ O (mbar)	Max Span “H ₂ O (mbar)	Min Span “H ₂ O (mbar)
STR82D	400 (1000)	-400 (-1000)	400 (1000)	4.0 (10)
Model	psid (bar)	psid (bar)	psid (bar)	psid (bar)
STR83D	100 (7.0)	-100 (-7.0)	100 (7.0)	1 (0.07)
Model	psig (bar)	psig (bar)	psig (bar)	psig (bar)
STR84G	500 (35.0)	-14.7 (-1.0)	500 (35.0)	5 (0.35)
STR87G	3000 (210)	-14.7 (-1.0)	3000 (210)	30 (2.1)
Model	psia (bara)	psig (bara)	psig (bara)	psig (bara)
STR84A	500 (35)	0 (0)	500 (35)	5 (0.35)

Typical Diaphragm Seal applications

- High Process Temperatures
- Viscous or Suspended Solids
- Highly Corrosive Process Materials
- Sanitary Applications
- Applications with Hydrogen Permeation Possibilities
- Level Applications with Maintenance Intensive Wet Legs
- Applications requiring remote Transmitter Mounting
- Tank Applications with Density or Interface Measurements

Communications/Output Options:

- Honeywell Digitally Enhanced (DE)
- HART® (version 7.0)
- FOUNDATION™ Fieldbus

All transmitters are available with the above listed communications protocols.

Description

The SmartLine family of gauge pressure, differential pressure, and absolute pressure transmitters is designed around a high performance piezo-resistive sensor. This one sensor actually integrates multiple sensors linking process pressure measurement with on-board static pressure (DP Models) and temperature compensation measurements resulting in the best total performance available. This level of performance allows the ST 800 to replace virtually any competitive transmitter available today.

Unique Indication/Display Options

The ST 800 modular design accommodates a basic alphanumeric LCD display or a unique advanced graphics LCD display with many unparalleled features.

Basic Alphanumeric LCD Display Features

- Modular (may be added or removed in the field)
- 0, 90, 180, & 270 degree position adjustments
- Configurable (HART only) and standard (Pa, KPa, MPa, KGcm², Torr, ATM, inH₂O, mH₂O, bar, mbar, inH₂O, inHG, FTH₂O, mmH₂O, mm HG, & psi) measurement units
- 2 Lines 16 Characters (4.13H x 1.83W mm)
- Square root output indication ($\sqrt{\quad}$)

Advanced Graphics LCD Display Features

- Modular (may be added or removed in the field)
- 0, 90, 180, & 270 degree position adjustments
- Standard and custom measurement units available.
- Up to eight display screens with 3 formats are possible (Large PV with Bar Graph or PV with Trend Graph)
- Configurable screen rotation timing
- Display Square Root capabilities may be set separately from the 4-20mA dc output signal
- Unique "Health Watch" indication provides instant visibility of diagnostics
- Multiple language capability. (EN, DE, FR, IT, ES, RU, TR, CN, JP)

Diagnostics

SmartLine transmitters all offer digitally accessible diagnostics which aid in providing advanced warning of possible failure events minimizing unplanned shutdowns, providing **lower overall operational costs**

Configuration Tools

Integral Three Button Configuration Option

Suitable for all electrical and environmental requirements, SmartLine offer the ability to configure the transmitter and display via three externally accessible buttons when either display option is selected. Zero/span capabilities are also optionally available via these buttons with or without selection of a display option.

Hand Held Configuration

SmartLine transmitters feature two-way communication and configuration capability between the operator and the transmitter. This is accomplished via Honeywell's field-rated Multiple Communication Configurator (MCT202).

The MCT202 is capable of field configuring DE and HART Devices and can also be ordered for use in intrinsically safe environments. All Honeywell transmitters are designed and tested for compliance with the offered communication protocols and are designed to operate with any properly validated hand held configuration device.

Personal Computer Configuration

Honeywell's SCT 3000 Configuration Toolkit provides an easy way to configure Digitally Enhanced (DE) instruments using a personal computer as the configuration interface. Field Device Manager (FDM) Software and FDM Express are also available for managing HART & Fieldbus device configurations.

System Integration

- SmartLine communications protocols all meet the most current published standards for HART/DE/Fieldbus.
- Integration with Honeywell's Experion PKS offers the following unique advantages.
 - Transmitter messaging
 - Maintenance mode indication
 - Tamper reporting
 - FDM Plant Area Views with Health summaries
 - All ST 800 units are Experion tested to provide the highest level of compatibility assurance

Modular Design

To help contain maintenance & inventory costs, all STR800 transmitters are modular in design supporting the user's ability to replace or add indicators, terminal connections or electronic modules without affecting overall performance or approval body certifications

Modular Features

- Exchange/replace electronics/comms modules*
- Add or remove integral indicators*
- Add or remove lightning protection (terminal connection)*

* Field replaceable in all electrical environments (including IS) except flameproof without violating agency approvals.

With no performance effects, Honeywell's unique modularity results in **lower inventory needs and lower overall operating costs.**

Performance Specifications

Reference Accuracy (conformance to +/-3 Sigma)

Model	URL	LRL	Min Span	Maximum Turndown Ratio	Reference Accuracy ^{1,2} (% Span)
STR82D	400 in H ₂ O/1000mbar	-400 in H ₂ O/-1000mbar	4 in H ₂ O/10mbar	100:1	0.065
STR83D	100 psid/7.0 bar	-100 psi/-7.0bar	1 in psi/.07bar	100:1	0.065
STR84G	500 psi/35 bar	-14.7/-1.0 bar	5 psi/0.35 bar	100:1	0.065
STR87G	3000 psi/210 bar	-14.7 psi/-1.0 bar	30 psi/2.1 bar	100:1	0.065
STR84A	500 psia/35 bara	0 psia/0 bara	5 psia/0.35 bara	100:1	0.065

Zero and span may be set anywhere within the listed (URL/LRL) range limits

Accuracy at Specified Span, Temperature and Static Pressure: (conformance to +/-3 Sigma)

Model	URL	Turn down greater than	Accuracy ^{1,2} (% of Span)			Temperature Effect ³ (% Span/50°F)		
			A	B	C (see URL Units)	D	E	F
STR82D	400 in H ₂ O (1000mbar)	8:1	0.015	0.050	50 (125)	0.175	1.000	200 (500)
STR83D	100 psi (7.0 bar)	3.33:1	0.015	0.050	30 (2.1)	0.025	0.280	30 (2.1)
STR84G	500 psig (35 bar)	25:1	0.015	0.050	20 (1.4)			
STR87G	3000 psi (210 bar)	10:1	0.015	0.050	300 (21)			
STR84A	500 psia (35 bara)	25:1	0.015	0.050	20 (1.4)			
			Turn Down Effect $\pm \left[A + B \left(\frac{C}{\text{Span}} \right) \right]$ % Span			Temp Effect $\pm \left[D + E \left(\frac{F}{\text{Span}} \right) \right]$ % Span per 28°C (50°F)		

Total Performance (% of Span):

$$\text{Total Performance} = \pm \sqrt{(\text{Accuracy})^2 + (\text{Temp Effect})^2}$$

Total Performance Examples: (5:1 Turndown, up to 50 °F shift)

STR82D @ 80" H₂O: 2.68% of span

STR83D @ 20 psid: 0.45% of span

Typical Calibration Frequency:

Calibration verification is recommended every four (4) years

Notes:

1. Terminal Based Accuracy – Includes combined effects of linearity, hysteresis, and repeatability. Analog output adds 0.005% of span.
2. For zero based spans and reference conditions of 25°C (77°F). 0 psi static pressure for DP, >= 0 psia for GP, 10 to 55% R.H, and 316 Stainless Steel barrier diaphragms
3. Specification applies to transmitter with 2 balanced remote seals. Apply a 1.5 factor for temperature effect for capillary lengths greater than 10 feet.

Operating Conditions – All Models

Parameter	Reference Condition (at zero static)		Rated Condition		Operative Limits		Transportation and Storage																			
	°C	°F	°C	°F	°C	°F	°C	°F																		
Ambient Temperature ¹	25±1	77±2	-	-	-	-	-55 to 90	-67 to 194																		
Humidity %RH	10 to 55		0 to 100		0 to 100		0 to 100																			
Vacuum Region, Minimum Pressure mmHg absolute	Atmospheric (See Figure 4 for vacuum limitation)																									
Supply Voltage, Current, and Load Resistance	10.8 to 42.4 Vdc at terminals (IS versions limited to 30 Vdc) 0 to 1,440 ohms (as shown in Figure 2Error! Reference source not found.)																									
Maximum Allowable Working Pressure (MAWP) ⁴ <small>(ST 800 products are rated to Maximum Allowable Working Pressure. MAWP depends on Approval Agency and transmitter materials of construction.)</small>	<table border="0"> <tr> <td colspan="2">MAWP is minimum of Body Rating or Seal Rating (See Model Selection Guide for Seal</td> </tr> <tr> <td>Body</td> <td>MAWP</td> </tr> <tr> <td>STR82D</td> <td>2,500 psig (172 bar) Bolted Process Heads</td> </tr> <tr> <td>STR83D</td> <td>2,500 psig (172 bar) Bolted Process Heads</td> </tr> <tr> <td>STR82D</td> <td>1,450 psig (100 bar) All Welded Process</td> </tr> <tr> <td>STR83D</td> <td>1,450 psig (100 bar) All Welded Process</td> </tr> <tr> <td>STR84G</td> <td>500 psig (35 bar)</td> </tr> <tr> <td>STR87G</td> <td>3,000 psig (207 bar)</td> </tr> <tr> <td>STR84A</td> <td>500 psia (35 bara)</td> </tr> </table>								MAWP is minimum of Body Rating or Seal Rating (See Model Selection Guide for Seal		Body	MAWP	STR82D	2,500 psig (172 bar) Bolted Process Heads	STR83D	2,500 psig (172 bar) Bolted Process Heads	STR82D	1,450 psig (100 bar) All Welded Process	STR83D	1,450 psig (100 bar) All Welded Process	STR84G	500 psig (35 bar)	STR87G	3,000 psig (207 bar)	STR84A	500 psia (35 bara)
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¹ Ambient Temperature Limit is a function of Process Interface Temperature and fill fluid. (See Figure 4)

LCD Display operating temperature -20°C to +70°C . Storage temperature -30°C to 80°C

⁴ Consult factory for MAWP of ST 800 transmitters with CRN approval.

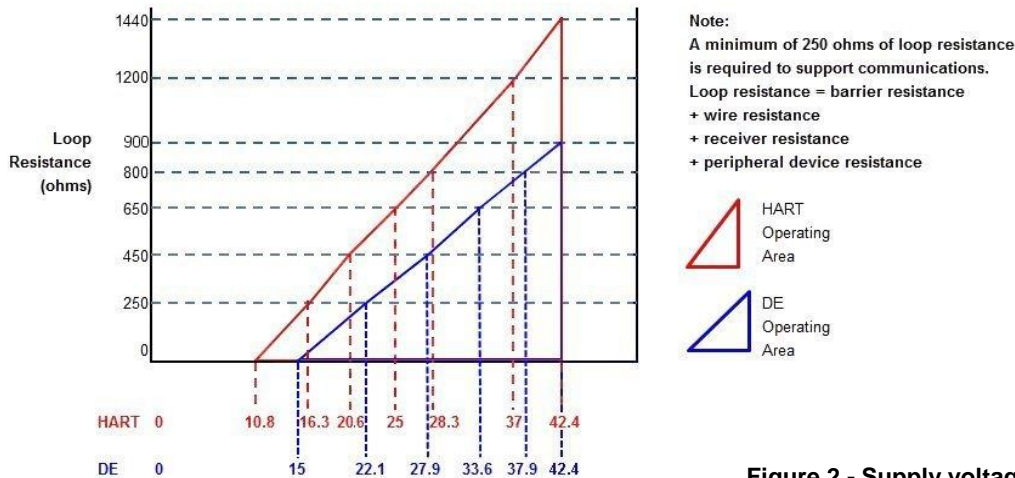


Figure 2 - Supply voltage and loop resistance

For DE, R_{lmax} = 35* (Power Supply Voltage-15)
For HART, R_{lmax} = 45.6* (Power Supply Voltage-10.8)

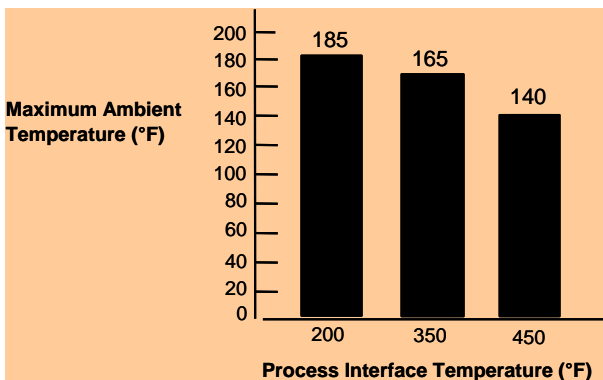


Figure 3 - Ambient temperature Limits

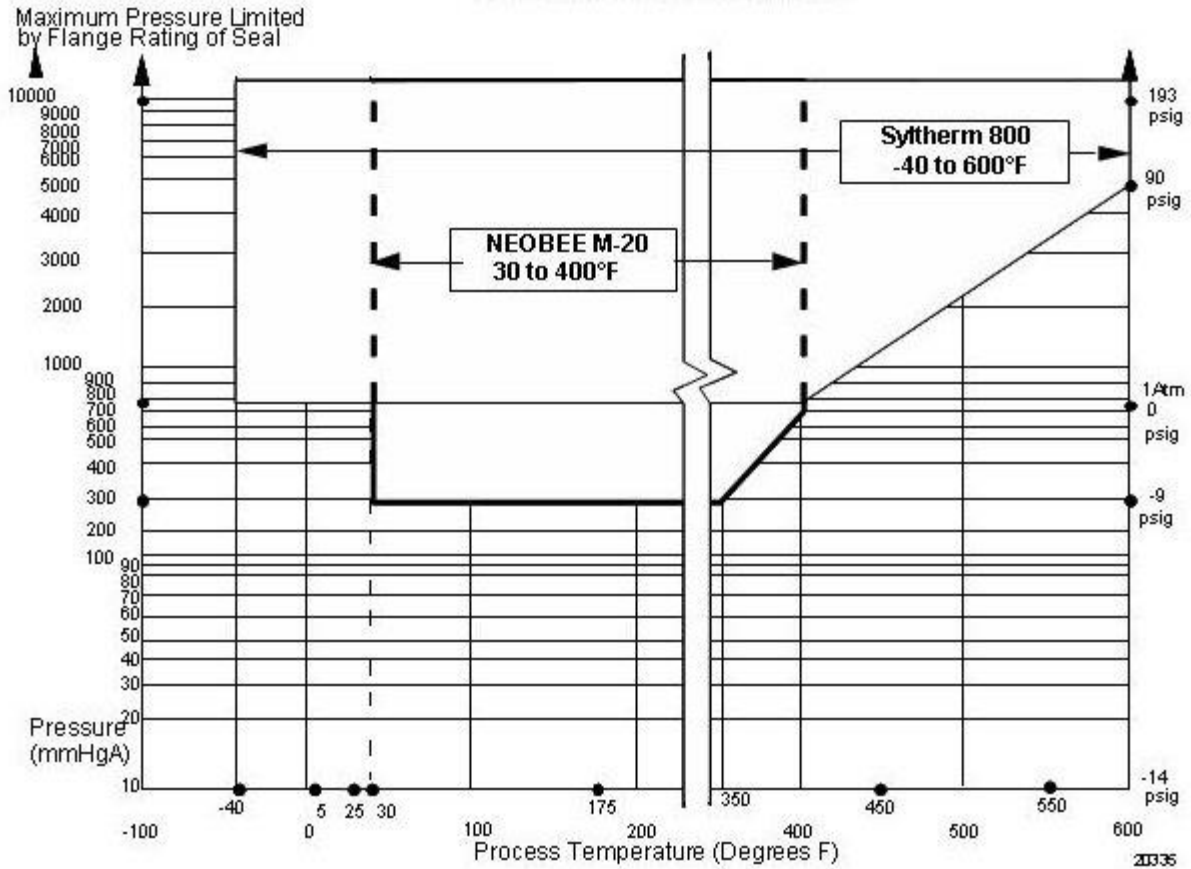
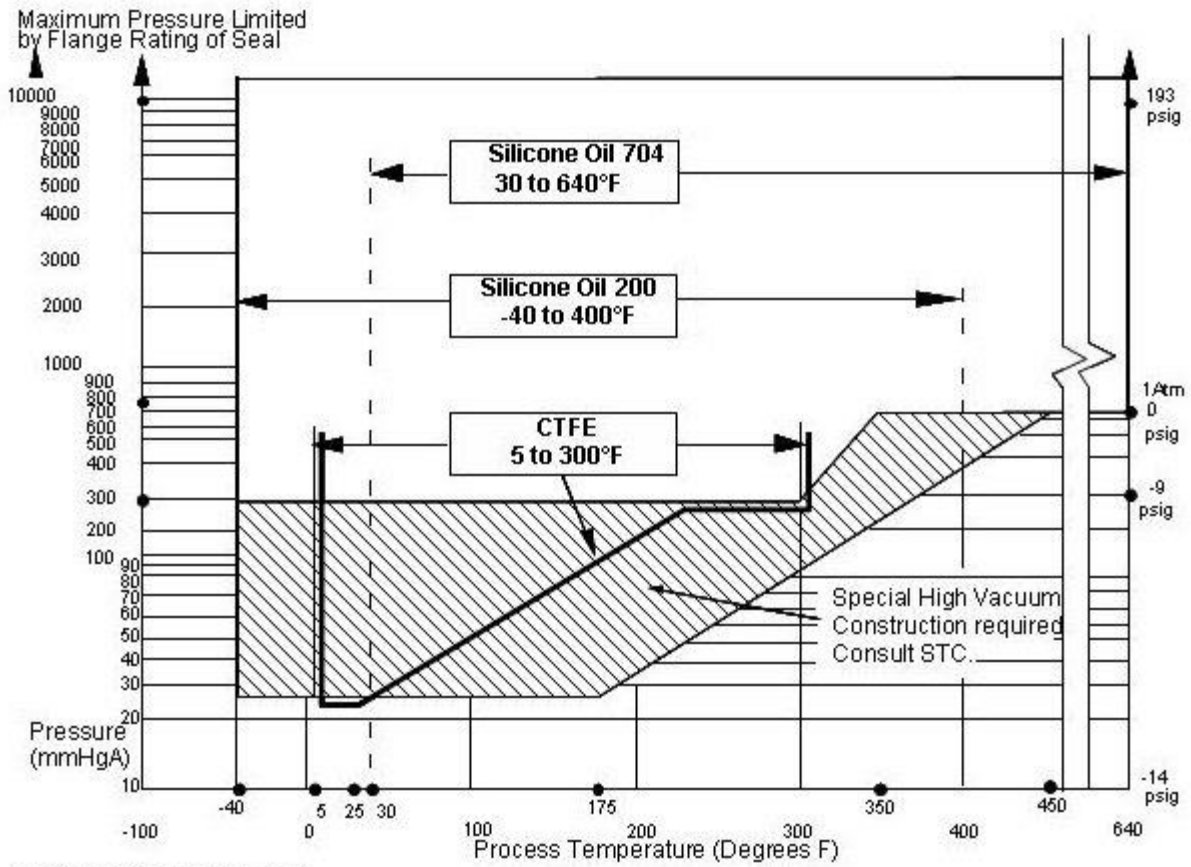


Figure 4 - STR800 Remote Seals operable limits for pressure vs. temperature

Minimum recommended span for STR82D and STR83D Transmitter with two Remote Seals

Diaphragm Size (Inches)	Capillary Length (Feet)						Maximum Capillary Length (Feet)
	5	10	15	20	25	35	
2.4	7.2 psi						5
2.9	3.6 psi	4.5 psi	5.4 psi	6.3 psi			20
3.5	0.6 psi	0.7 psi	0.9 psi	1.0 psi	1.2 psi	1.4 psi	35
4.1	0.4 psi	0.5 psi	0.6 psi	0.8 psi	0.9 psi	1.1 psi	35

Minimum recommended span for STR82D and STR83D Transmitter with one Remote Seal

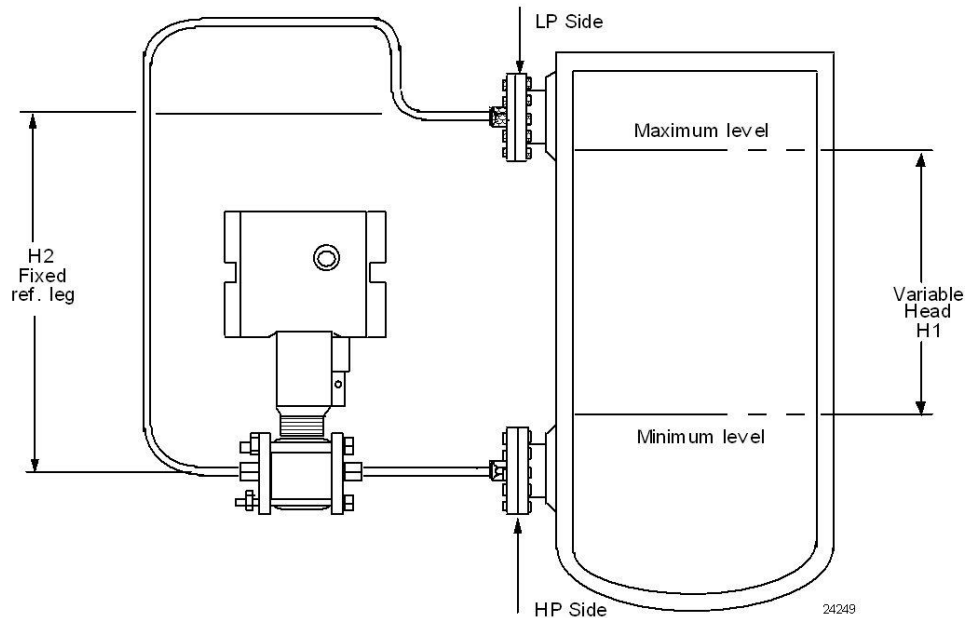
Diaphragm Size (Inches)	Direct Mount	Capillary Length (Feet)						Maximum Capillary Length (Feet)
		5	10	15	20	25	35	
2.4	20 psi	30 psi						5
2.9	10 psi	15 psi	20 psi	25 psi	30 psi			20
3.5	1.8 psi	2.9 psi	3.6 psi	4.3 psi	5.0 psi	5.8 psi	7.2 psi	35
4.1	1.4 psi	2.2 psi	2.9 psi	3.6 psi	4.3 psi	5.0 psi	5.8 psi	35

Minimum recommended span for STR84G, STR84A and STR87G Transmitter

Diaphragm Size (Inches)	Direct Mount	Capillary Length (Feet)						Maximum Capillary Length (Feet)
		5	10	15	20	25	35	
1.9	25 psi	30 psi	40 psi	50 psi				15
2.4	10 psi	15 psi	20 psi	25 psi	30 psi	35 psi	50 psi	35
2.9	8 psi	9 psi	10 psi	11 psi	12 psi	13 psi	15 psi	35
3.5	5 psi	5 psi	5 psi	5 psi	5 psi	6 psi	8 psi	35
4.1	5 psi	5 psi	5 psi	5 psi	5 psi	6 psi	8 psi	35

Note: The minimum span is the higher of the higher of the value from the table above or the value defined under the Performance Conditions for the range transmitter.

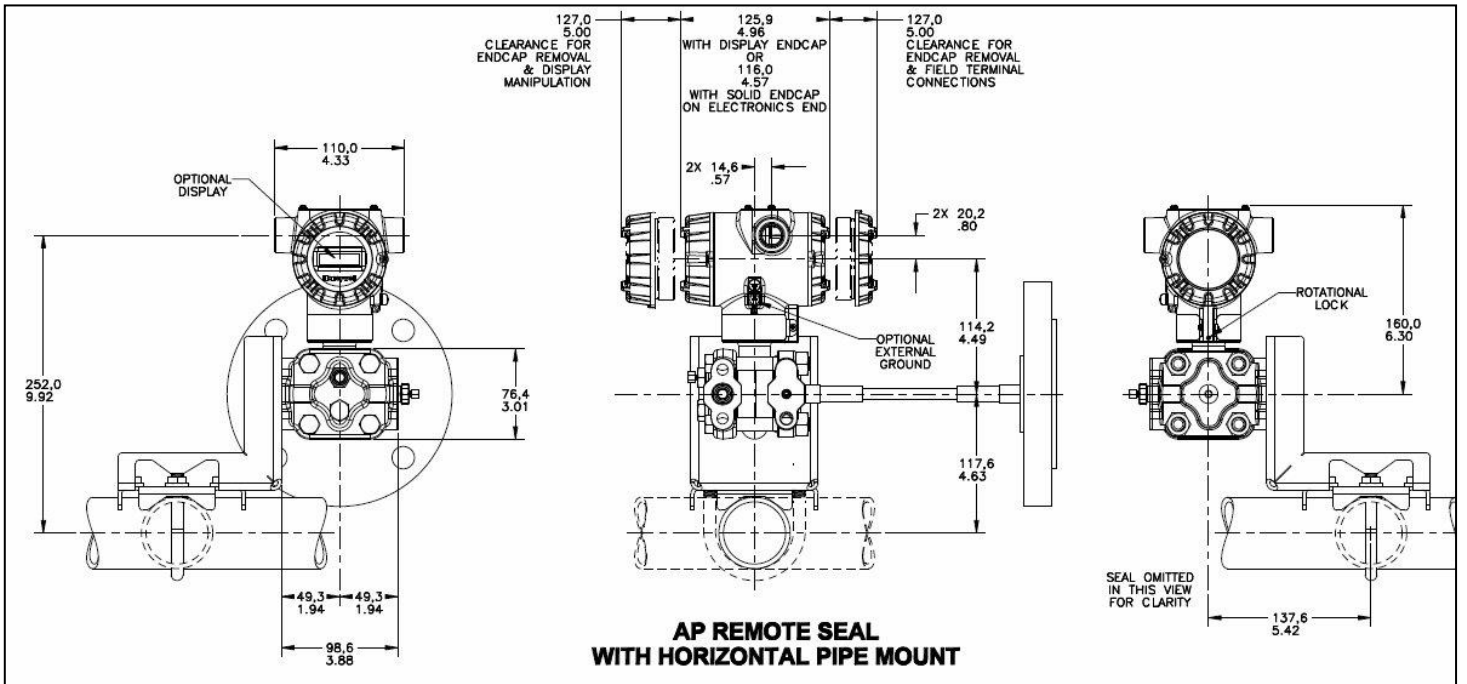
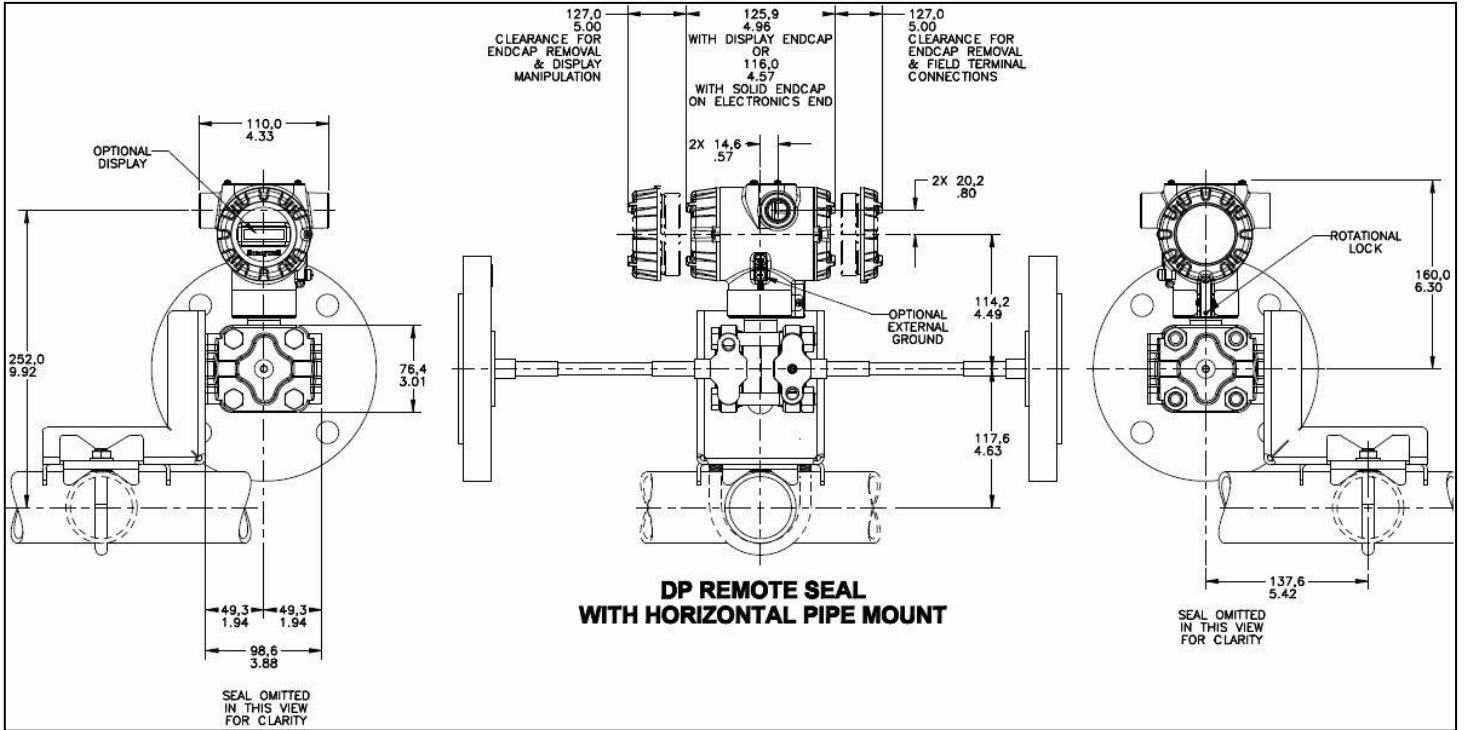
Figure 5 – Typical Maximum capillary length and diaphragm size chart



NOTE: Lower flange seal should not be mounted over 22 feet below or above the transmitter for silicone fill fluid (11 feet for CTFE fill fluid) with tank at one atmosphere. The combination of tank vacuum and high pressure capillary head effect should not exceed 9 psi vacuum (300 mmHg absolute).

Figure 6 - STR800 transmitter with remote diaphragm seals shown mounted on a tank

Reference Dimensions Horizontal Mounting



Reference Dimensions Horizontal Mounting (cont'd)

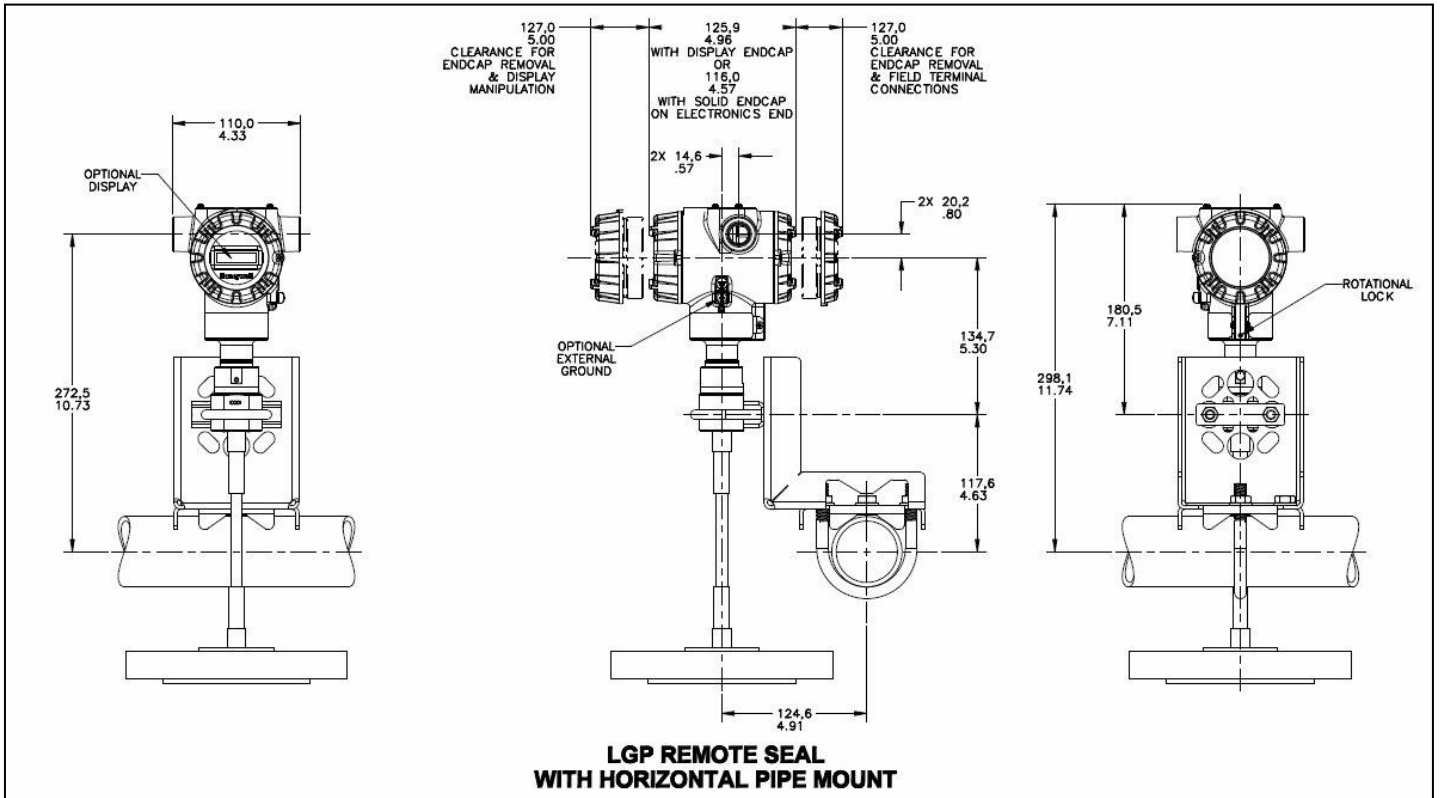
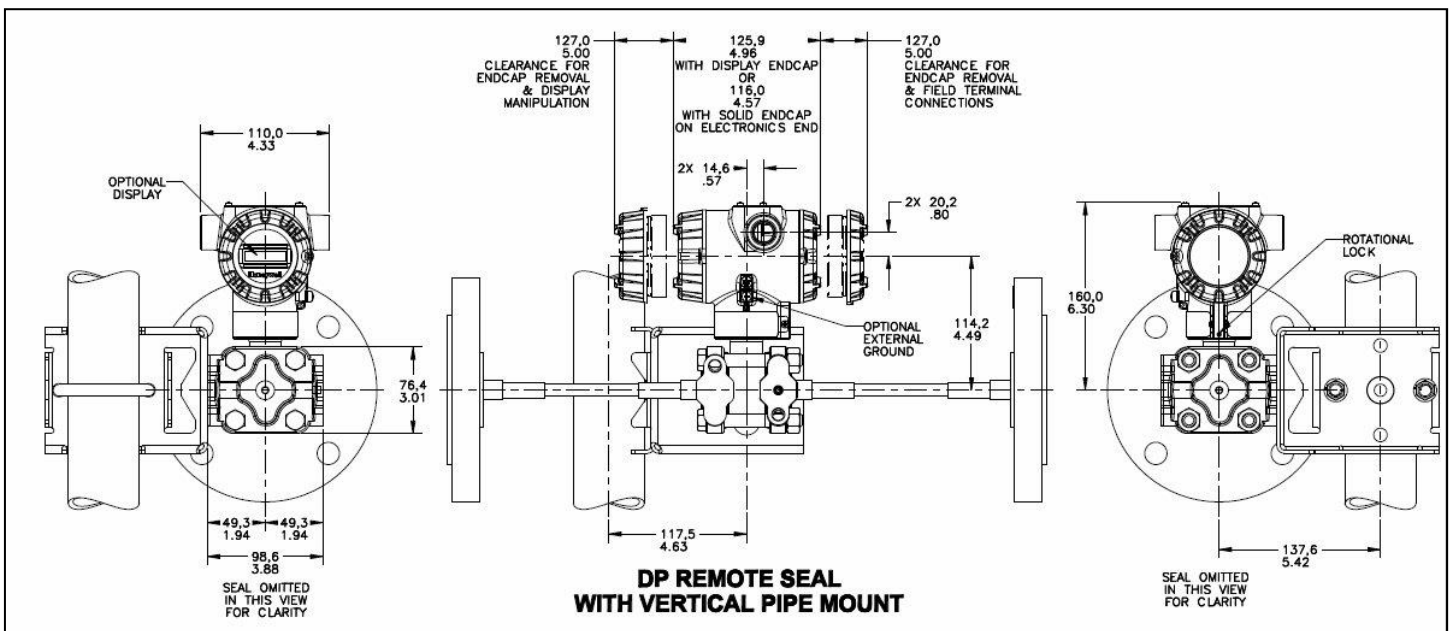


Figure 7 — Approximate horizontal mounting dimensions for Remote Seal Transmitter

Reference Dimensions Vertical Mounting



Reference Dimensions Vertical Mounting (cont'd)

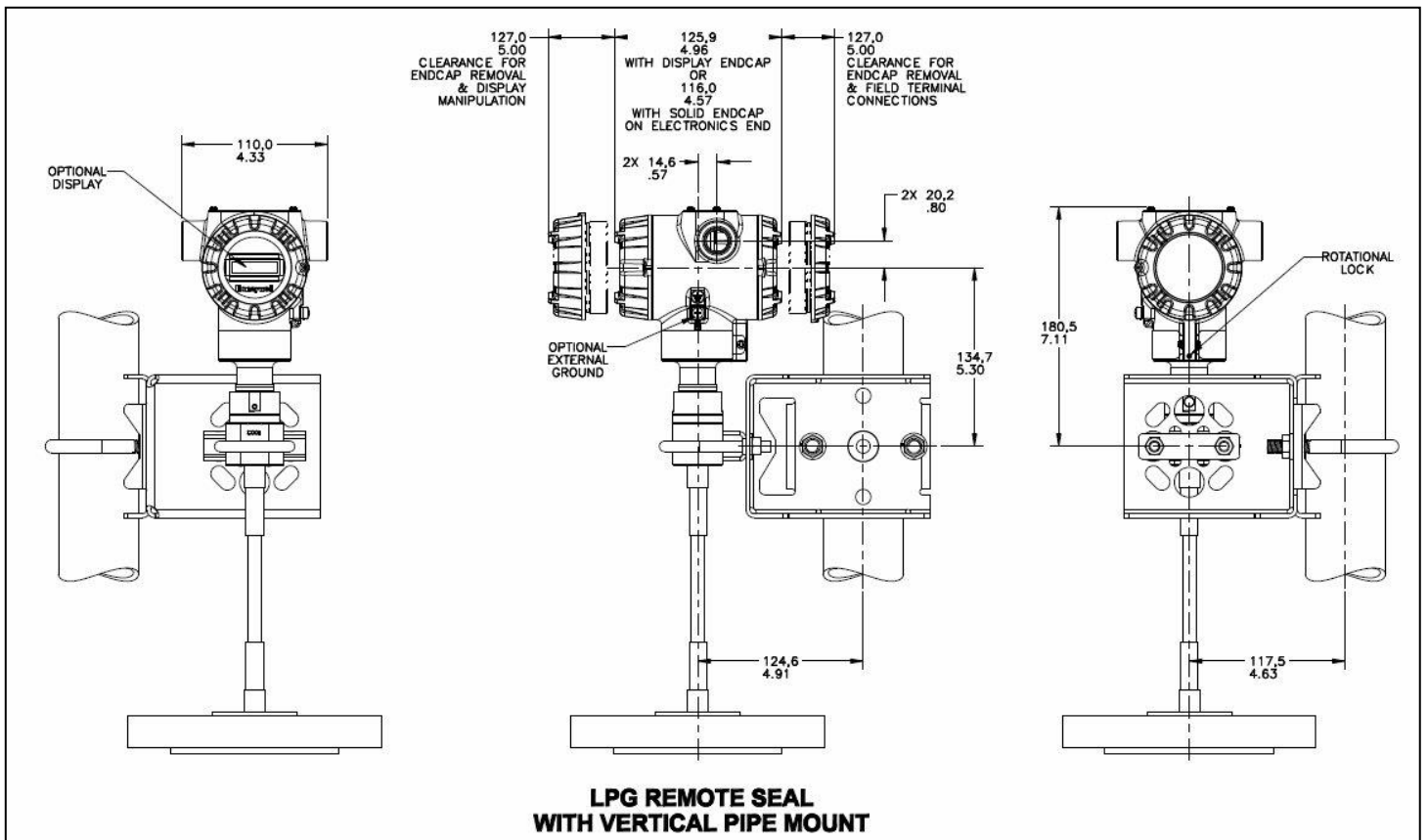
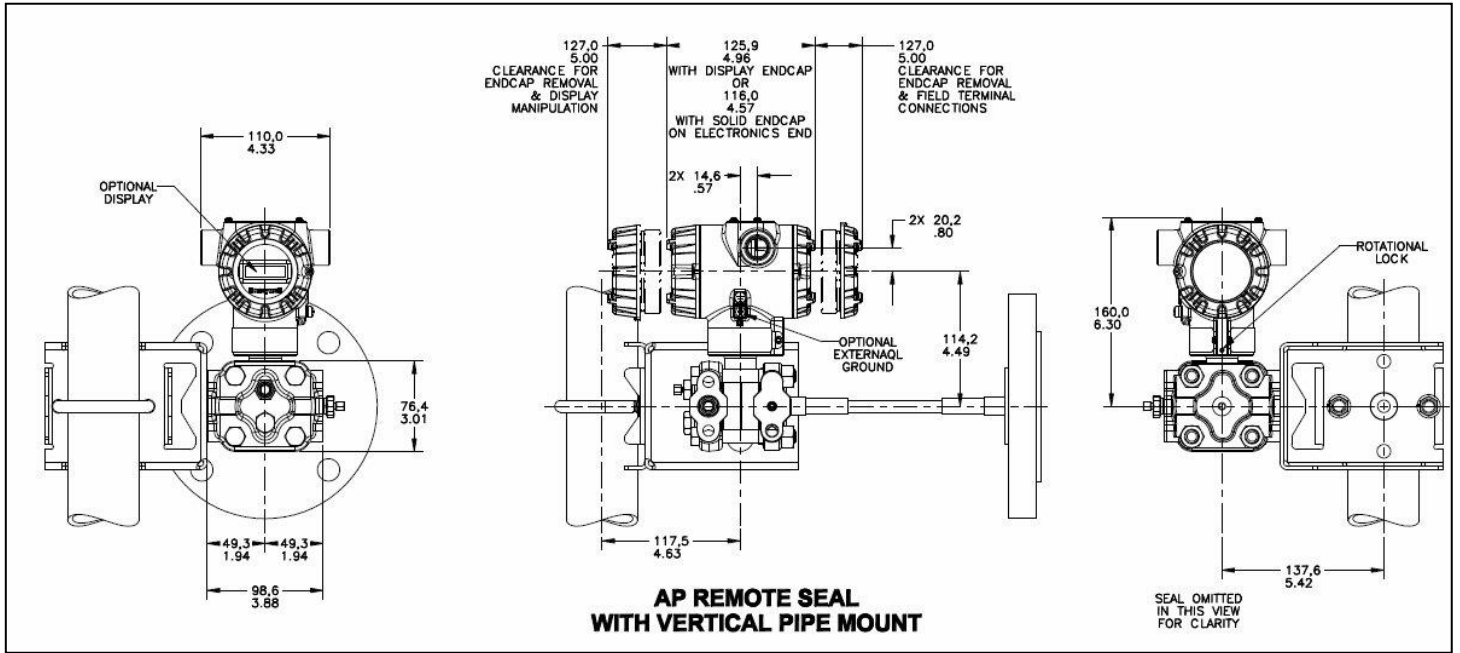
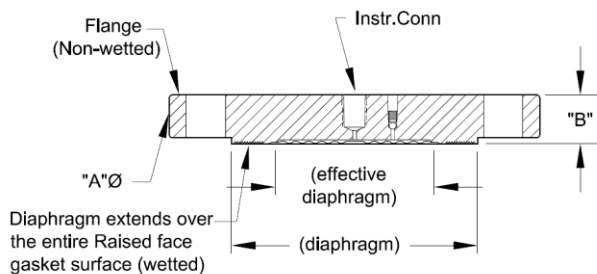


Figure 8 — Approximate vertical mounting dimensions for Remote Seal Transmitter

Reference Dimensions (cont'd)

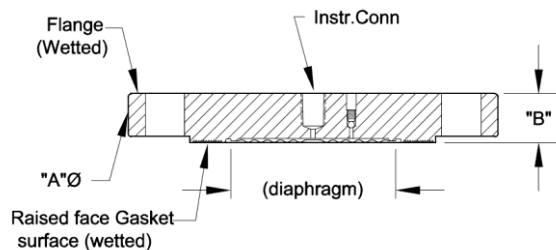
Flush Flanged Seal Dimensions

Type	ANSI/DIN Rating	Flange Material	Wetted Materials		Construction See figure	Dimensions	
			Diaphragm	Body		A	B
Flush Flanged Seal	3" Class 150#	CS	SS	SS	D	7.5	1.37
			Hastelloy C	SS	C		
			Hastelloy C	Hastelloy C	D		
			Monel	Monel	D		
			Tantalum	SS	C		
			SS	N/A	B		
	3" Class 300#	CS	Hastelloy C	SS	A	8.25	1.56
			Hastelloy C	SS	C		
			Hastelloy C	Hastelloy C	D		
			Monel	Monel	D		
			Tantalum	SS	C		
			SS	N/A	B		
	3" Class 600#	CS	Hastelloy C	SS	A	8.25	1.56
			Hastelloy C	SS	C		
			Hastelloy C	Hastelloy C	D		
			Monel	Monel	D		
			Tantalum	SS	C		
			SS	N/A	B		
	DN80-PN40	CS	Hastelloy C	SS	A	7.87	1.32
			Hastelloy C	SS	C		
			Hastelloy C	Hastelloy C	D		
			Monel	Monel	D		
			Tantalum	SS	C		
			SS	N/A	B		
DN80-PN40	SS	Hastelloy C	SS	A	7.87	1.32	
		Hastelloy C	SS	C			
		Hastelloy C	Hastelloy C	D			
		Monel	Monel	D			
		Tantalum	SS	C			
		SS	N/A	B			



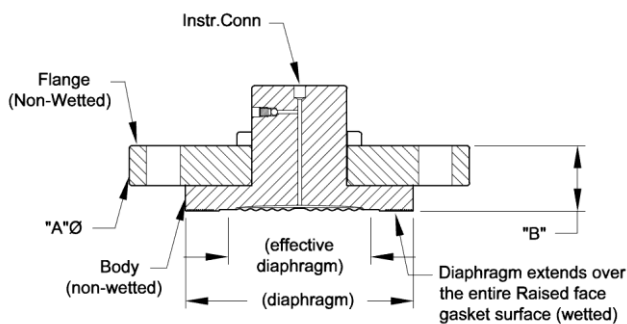
Configuration "HS"

Figure A



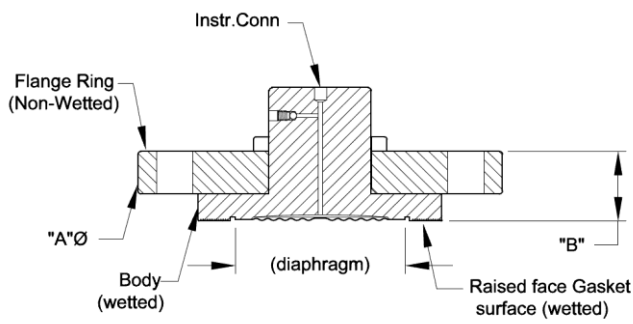
Configuration "HT"

Figure B



Configuration "IS"

Figure C



Configuration "IT"

Figure D

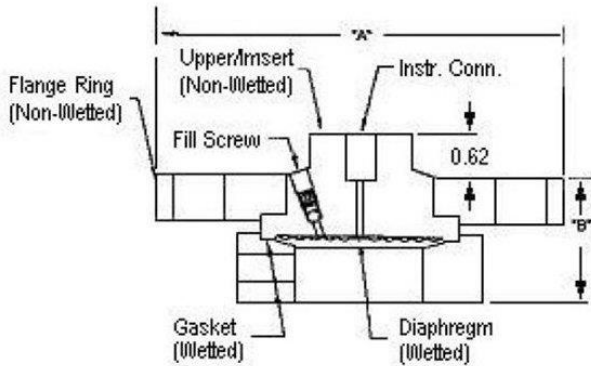
Figure 9— Seal Dimensions (Flush Flanged)

Reference Dimensions (cont'd)

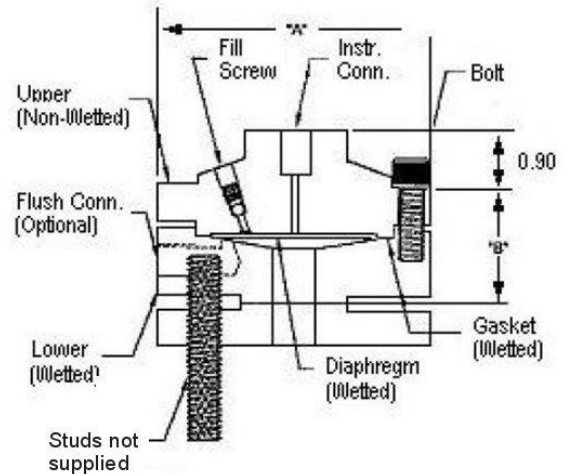
Flush Flanged Seal with Lower

Type	ANSI/DIN Rating	Size	Dimension	2.4" Diaph. Dia. (in.)	2.9" Diaph. Dia. (in.)	4.1" Diaph. Dia. (in.)
Flush Flanged Seal with Lower	Class 150#	1/2"	A	3.50	4.00	5.25
			B0	1.72	1.72	1.84
			B1	1.72	1.72	1.84
			B2	2.22	2.22	2.34
		1"	B0	4.25	4.00	5.25
			B1	1.12	1.72	1.84
			B2	1.62	1.72	1.84
			B2	1.98	1.72	2.34
		1-1/2"	B0	5.00	5.00	5.25
			B1	2.50	2.50	1.78
			B2	3.00	3.00	2.12
			B2	3.50	3.40	2.12
	2"	A	6.00	6.00	6.00	
		B0	2.50	2.50	2.12	
		B1	3.00	3.00	2.12	
		B2	3.50	3.40	2.12	
	3"	A	7.50	7.50	7.50	
		B0	2.58	2.88	2.60	
		B1	2.88	2.88	3.00	
		B2	3.50	3.40	3.40	
	Class 300#	1"	A	4.88	4.00	5.25
			B0	2.50	1.72	1.88
			B1	3.00	1.72	2.12
			B2	3.50	2.22	2.12
1-1/2"		A	6.12	6.12	5.25	
		B0	2.50	2.50	2.12	
		B1	3.00	3.00	2.12	
		B2	3.50	3.40	2.12	
2"		A	6.50	6.50	6.50	
		B0	2.50	2.50	2.70	
		B1	3.00	3.00	3.00	
		B2	3.50	3.40	3.50	
3"	A	8.25	8.25	8.25		
	B0	3.48	3.48	3.20		
	B1	3.48	3.48	3.60		
	B2	4.10	4.00	4.00		
Class 600#	1"	A	4.88	4.50	5.25	
		B0	2.50	2.15	2.26	
		B1	3.00	2.15	2.26	
		B2	3.50	2.40	2.50	
	1-1/2"	A	6.12	6.12	5.25	
		B0	2.50	1.53	2.50	
		B1	3.00	2.09	3.00	
		B2	3.50	2.49	3.50	
	2"	A	6.50	6.50	6.50	
		B0	3.10	3.10	3.30	
		B1	3.60	3.60	3.60	
		B2	4.10	4.00	4.10	
3"	A	8.25	8.25	8.25		
	B0	3.48	3.48	3.20		
	B1	3.48	3.48	3.60		
	B2	4.10	4.00	4.00		

B0 Without Flush
 B1 B Dimension with 1/4 NPT Flushing Connection
 B2 B dimension with 1/2 NPT Flushing Connection



Flush Flanged Seal with Lower



Flush Flanged Seal with Lower

Nte: 0.90 dimension is 0.70 for 4.1" Dia Diaphragm

Figure 10 — Seal Dimension (Flush Flanged)

Reference Dimensions (cont'd)

Flanged Seal with Extended Diaphragm

Type	ANSI/DIN Rating	Dimension	2.8" Diaphragm Dia. (in.)	3.5" Diaphragm Dia. (in.)
Flanged Seal with Extended Diaphragm	3" Class 150#	A	7.50	-
		B	0.94	-
		C	2.80	-
	3" Class 300#	A	8.25	-
		B	1.12	-
		C	2.80	-
DIN DN80-PN40	A	7.87	-	
	B	0.94	-	
	C	2.80	-	
4" Class 150#	A	-	9.00	
	B	-	0.94	
	C	-	3.70	
4" Class 300#	A	-	10.00	
	B	-	1.25	
	C	-	3.70	
DIN DN100-PN40	A	-	9.25	
	B	-	0.94	
	C	-	3.70	

Designed to meet with schedule 40 pipe

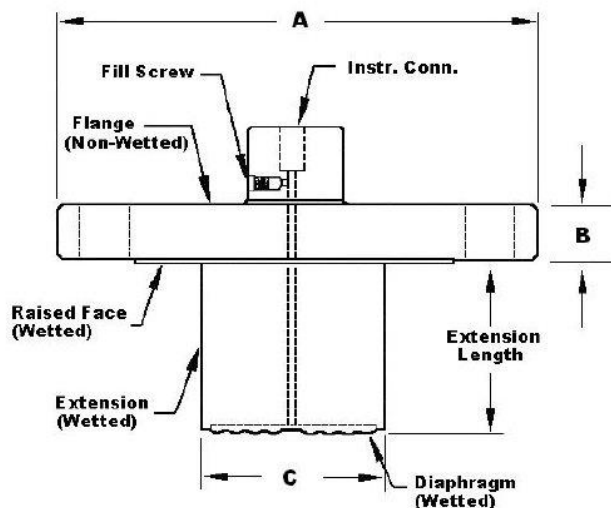


Figure 11 — Seal Dimensions (Extended Diaphragms)

Pancake Seal

Type	ANSI/DIN	Dimension	3.5" Diaph. (in.)
Pancake Seal	Class 150#, 300#, 600# DN80-PN40	A	5.00
		B	1.08

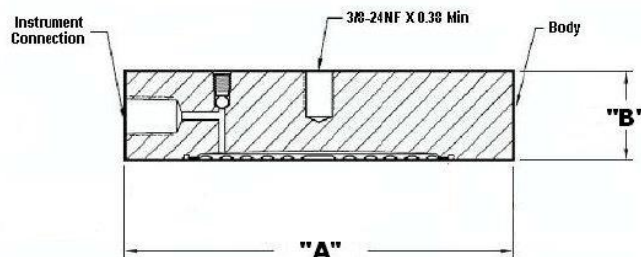


Figure 12— Seal Dimensions (Pancake)

Chemical Tee "Taylor Wedge" Seal

Type	Size	Dimension	3.5" Diaph. (in.)
Chemical Tee "Taylor Wedge" Seal	750 psi	A	5.00
		B	0.50

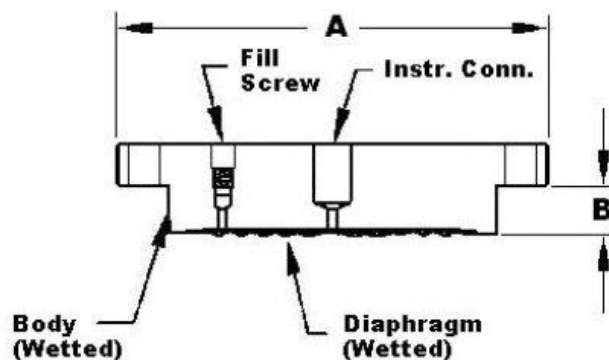


Figure 13— Seal Dimensions (Chemical TEE "Taylor Wedge" Seals)

Seal with Threaded Process Connection

Type	Size	Dimension	2.4" Diaphragm Dia. (in.)	2.9" Diaphragm Dia. (in.)	4.1" Diaphragm Dia. (in.)
Threaded Process Conn. Seal	1/4" or 1/2"	A	3.50	4.00	5.25
		B0	1.88	1.88	1.79
		B1	1.88	1.88	1.79
		B2	2.18	2.18	2.14
	3/4" or 1"	A	3.50	4.00	5.25
		B0	1.88	1.88	1.79
		B1	1.88	1.88	1.79
		B2	8.25	2.18	2.14
	B0	Without Flush			
	B1	B Dimension with 1/4 NPT Flushing Connection			
	B2	B dimension with 1/2 NPT Flushing Connection			

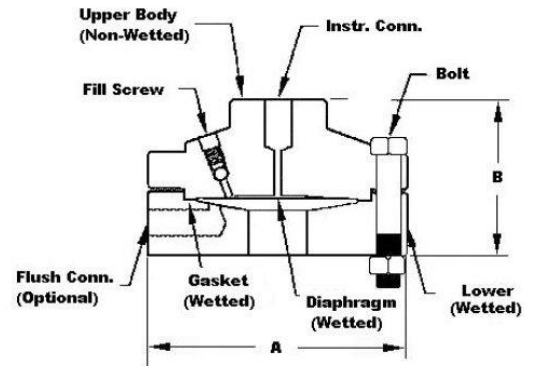


Figure 14— Seal Dimensions (Threaded Process Connection Seals)

Sanitary Seal

Type	Size	Dimension	1.9" Diaphragm Dia. (in.)	2.4" Diaphragm Dia. (in.)	2.9" Diaphragm Dia. (in.)	4.1" Diaphragm Dia. (in.)
Sanitary Seal	2"	A	2.50	-	-	-
		B	1.42	-	-	-
	2- 1/2"	A	-	3.00	-	-
		B	-	1.28	-	-
	3"	A	-	-	3.57	-
		B	-	-	1.38	-
	4"	A	-	-	-	4.68
		B	-	-	-	1.60

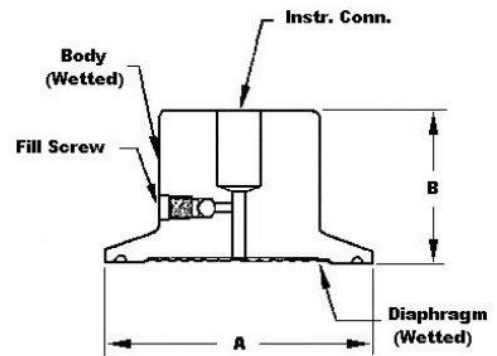


Figure 15- Seal Dimensions (Sanitary Seals)

Saddle Seal

Type	Size	Dimension	2.4" Diaph. (in.)
Saddle Seal	3"	A	3.50
		B	2.90
Saddle Seal	4" or larger	A	3.50
		B	3.04

Note: Specify 6 or 8 bolt pattern

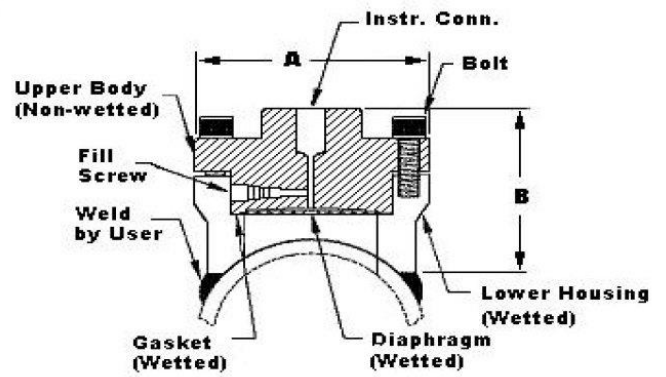


Figure 16 — Seal Dimensions (3" Saddle Seal)

Type	Size	Dimension	2.4" Diaph. (in.)
Saddle Seal	3"	A	3.50
		B	2.90
Saddle Seal	4" or larger	A	3.50
		B	3.04

Note: Specify 6 or 8 bolt pattern

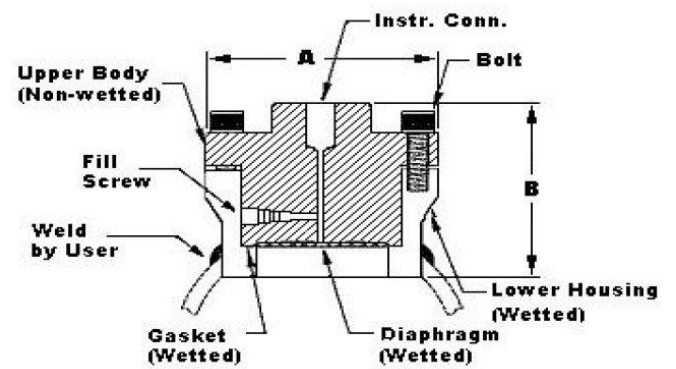


Figure 17— Seal Dimensions (4" Saddle Seal)

Calibration Ring

Type	Size	Rating	Dimension	1/4 NPT	1/2 NPT
Calibration Ring	3"	150# / 800#	A	5.00	5.00
			B	1.00	1.50
			C	3.00	3.00

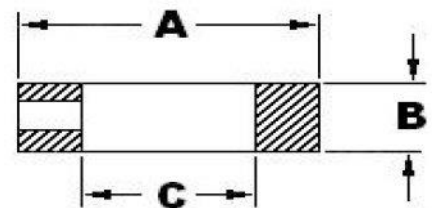


Figure 18— Calibration Ring

Communications Protocols & Diagnostics

HART Protocol

Version:

HART 7

Power Supply

Voltage: 10.8 to 42.4Vdc at terminals

Load: Maximum 1440 ohms See [Error! Reference source not found.](#)

Minimum Load: 0 ohms. (For handheld communications a minimum load of 250 ohms is required)

Foundation Fieldbus (FF)

Power Supply Requirements

Voltage: 9.0 to 32.0Vdc at terminals

Steady State Current: 17.6mAdc

Software Download Current: 27.4mAdc

Available Function Blocks

Block Type	Qty	Execution Time
Resource	1	n/a
Transducer	1	n/a
Diagnostic	1	n/a
Analog Input	1*	30 ms
PID w/Autotune	1	45 ms
Integrator	1	30 ms
Signal Char (SC)	1	30 ms
LCD Display	1	n/a
Flow Block	1	30 ms
Input Selector	1	30 ms
Arithmetic	1	30 ms

* All block may have two (2) additional instantiations.

All available function blocks adhere to FOUNDATION Fieldbus standards. PID blocks support ideal & robust PID algorithms with full implementation of Auto-tuning.

Link Active Scheduler

Transmitters can perform as a backup Link Active Scheduler and take over when the host is disconnected. Acting as a LAS, the device ensures scheduled data transfers typically used for the regular, cyclic transfer of control loop data between devices on the Fieldbus.

Number of Devices/Segment

Entity IS model: 6 devices/segment

Schedule Entries

18 maximum schedule entries

Number of VCR's: 24 max

Compliance Testing: Tested according to ITK 6.0.1

Software Download

Utilizes Class-3 of the Common Software Download procedure as per FF-883 which allows the field devices of any manufacturer to receive software upgrades from any host.

Honeywell Digitally Enhanced (DE)

DE is a Honeywell proprietary protocol which provides digital communications between Honeywell DE enabled field devices and Hosts.

Power Supply

Voltage: 10.8 to 42.4Vdc at terminals

Load: Maximum 1440 ohms See [Error! Reference source not found.](#)

Standard Diagnostics

ST 800 top level diagnostics are reported as either critical or non-critical and readable via the DD/DTM tools or integral display as shown below.

Critical Diagnostics		
HART DD/DTM tools	Advanced Display	Basic Display
Electronic Module DAC Failure	Electronics Module fault	Electronics Module fault
Meter Body NVM Corrupt	Meterbody fault	Meterbody fault
Config Data Corrupt	Electronics Module fault	Electronics Module fault
Electronic Module Diag Failure	Electronics Module fault	Electronics Module fault
Meter Body Critical Failure	Meterbody fault	Meterbody fault
Sensor Comm Timeout	Meterbody Comm fault	Meterbody Comm fault

Non-Critical Diagnostics		
HART DD/DTM tools	Advanced Display	Basic Display
Display Failure	n/a	n/a
Electronic Module Comm Failure	n/a	n/a
Meter Body Excess Correct	Zero Correct (OK or EXCESSIVE) Span Correct (OK or EXCESSIVE)	n/a
Sensor Over Temperature	Meterbody Temp (OK, OVER TEMP)	n/a
Fixed Current Mode	Analog Out mode (Fixed or Normal)	n/a
PV Out of Range	Primary PV (OK or OVERLOAD)	n/a
No Factory Calibration	Factory Cal (OK, NO FACTORY CAL)	n/a
No DAC Compensation	DAC Temp Comp (OK, NO COMPENSATION)	n/a
LRV Set Error – Zero Config Button	n/a	n/a
URV Set Error – Span Config Button	n/a	n/a
AO Out of Range	n/a	n/a
Loop Current Noise	n/a	n/a
Meter Body Unreliable Comm	Meterbody Comm (OK, SUSPECT)	n/a
Tamper Alarm	n/a	n/a
No DAC Calibration	n/a	n/a
Sensor Supply Voltage Low	Supply Voltage (OK, LOW, or HIGH)	n/a

Refer to ST 800 diagnostics tech note for additional level diagnostics.

Other Certification Options

Materials

- NACE MRO175, MRO103, ISO15156

Approval Certifications:

AGENCY	TYPE OF PROTECTION	COMM. OPTION	FIELD PARAMETERS	AMBIENT TEMP (Ta)
FM Approvals™	Explosionproof: Class I, Division 1, Groups A, B, C, D; Dust Ignition Proof: Class II, III, Division 1, Groups E, F, G; T4 Class I, Zone 0/1, AEx d IIC Ga/Gb Class II, Zone 21, AEx tb IIIC Db T 95°C	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G; T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
	Class I, Zone 0, AEx ia IIC Ga T4 FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D locations, Class I, Zone 2, AEx nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	All	-
	Canadian Standards Association (CSA)	Explosion Proof: Class I, Division 1, Groups A, B, C, D; Dust Ignition Proof: Class II, III, Division 1, Groups E, F, G; Ex d IIC Ga Ex tb IIIC Db T 95°C	All	Note 1
Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G; T4		4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
Ex ia IIC Ga T4 FISCO Field Device (Only for FF Option) Ex ia IIC T4		Foundation Fieldbus	Note 2b	-50 °C to 70°C
Nonincendive: Class I, Division 2, Groups A, B, C, D; T4 Ex nA IIC Gc T4		4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
Enclosure: Type 4X/ IP66/ IP67		All	All	-

Approval Certifications: (Continued)

ATEX	Flameproof: II 1/2 G Ex d IIC Ga/Gb II 2 D Ex tb IIIC Db T 95°C	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: II 1 G Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: II 3 G Ex nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	-
IECEX (World)	Flameproof : Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 95°C	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	-
SAEx (South Africa)	Flameproof : Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 95°C	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	-
INMETRO (Brazil)	Flameproof: Ex d IIC Ga/ Gb T4 Ex tb IIIC Db T 95°C	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure : IP 66/67	All	All	-

Approval Certifications: (Continued)

NEPSI (China)	Flameproof: Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 85°C	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure : IP 66/67	All	All	-
GOST	Flameproof: 1 Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 85°C	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: 0 Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Enclosure : IP 66/67	All	All	

Notes:

1. Operating Parameters:

Voltage= 11 to 42 V DC Current= 4-20 mA Normal
= 10 to 30 V (FF) = 30 mA (FF)

2. Intrinsically Safe Entity Parameters

a. Analog/ DE/ HART Entity Values:

Vmax= Ui = 30V Imax= li= 105mA Ci = 4.2nF Li =984 uH Pi =0.9W

Transmitter with Terminal Block Revision E or Later

Vmax= Ui = 30V Imax= li= 225mA Ci = 4.2nF Li = 0 Pi =0.9W

Note : Transmitter with Terminal Block Revision E or later

The revision is on the label that is on the module. There will be two lines of text on the label:

- First is the Module Part #: 50049839-001 or 50049839-002
- Second line has the supplier information, along with the REVISION:
XXXXXXX-EXXXX, THE "X" is production related, THE POSITION of the "E" IS THE REVISION.

b. Foundation Fieldbus- Entity Values

Vmax= Ui = 30V Imax= li= 180mA Ci = 0nF Li = 984 uH Pi =1W

Transmitter with Terminal Block Revision F or Later

Vmax= Ui = 30V Imax= li= 225mA Ci =0nF Li = 0 Pi =1 W

FISCO Field Device Imax= li= 380 mA Ci = 0nF Li = 0 Pi =5.32 W

Vmax= Ui = 17.5V

Note : Transmitter with Terminal Block Revision F or later

The revision is on the label that is on the module. There will be two lines of text on the label:

- First is the Module Part #: 50049839-003 or 50049839-004
- Second line has the supplier information, along with the REVISION:
XXXXXXX-EXXXX, THE "X" is production related, THE POSITION of the "E" IS THE REVISION.

Approval Certifications: (Continued)

Marine Certificates	This certificate defines the certifications covered for the SmartLine Pressure Transmitter family of products, including the SMV SmartLine Multivariable Transmitter. It represents the compilation of the five certificates Honeywell currently has covering the certification of these products into marine applications.																
	American Bureau of Shipping (ABS) - 2009 Steel Vessel Rules 1-1-4/3.7, 4-6-2/5.15, 4-8-3/13 & 13.5, 4-8-4/27.5.1, 4-9-7/13. Certificate number: 04-HS417416-PDA																
	Bureau Veritas (BV) - Product Code: 389:1H. Certificate number: 12660/B0 BV																
	Det Norske Veritas (DNV) - Location Classes: Temperature D, Humidity B, Vibration A, EMC B, Enclosure C. For salt spray exposure; enclosure of 316 SST or 2-part epoxy protection with 316 SST bolts to be applied. Certificate number: A-11476																
	Korean Register of Shipping (KR) - Certificate number: LOX17743-AE001																
	Lloyd's Register (LR) - Certificate number: 02/60001(E1) & (E2)																
SIL 2/3 Certification	IEC 61508 SIL 2 for non-redundant use and SIL 3 for redundant use according to EXIDA and TÜV Nord Sys Tec GmbH & Co. KG under the following standards: IEC61508-1: 2010; IEC 61508-2: 2010; IEC61508-3: 2010.																
MEASUREMENT INSTRUMENTS DIRECTIVE (MID) 2004/ 22/ EC	<p>Certificate Issued by NMI Certin B.V. Mechanical Class: M3 Electromagnetic Environment: E3 Ambient Temperature Range: -25 °C to + 55 °C</p> <table border="1"> <thead> <tr> <th>Unit</th> <th>Custom Calibration</th> </tr> </thead> <tbody> <tr> <td>STD820</td> <td>0 to 1000 mBar</td> </tr> <tr> <td>STD830</td> <td>0 to 7 Bar</td> </tr> <tr> <td>STA84L</td> <td>0 to 35 Bar A</td> </tr> <tr> <td>STG84L</td> <td>0 to 35 Bar</td> </tr> <tr> <td>STD870</td> <td>0 to 100 Bar</td> </tr> <tr> <td>STA87L</td> <td>0 to 100 Bar A</td> </tr> <tr> <td>STG87L</td> <td>0 to 100 Bar</td> </tr> </tbody> </table>	Unit	Custom Calibration	STD820	0 to 1000 mBar	STD830	0 to 7 Bar	STA84L	0 to 35 Bar A	STG84L	0 to 35 Bar	STD870	0 to 100 Bar	STA87L	0 to 100 Bar A	STG87L	0 to 100 Bar
Unit	Custom Calibration																
STD820	0 to 1000 mBar																
STD830	0 to 7 Bar																
STA84L	0 to 35 Bar A																
STG84L	0 to 35 Bar																
STD870	0 to 100 Bar																
STA87L	0 to 100 Bar A																
STG87L	0 to 100 Bar																

Application Data

Liquid Level: Closed Tank

Determine the minimum and maximum pressure differentials to be measured (Figure 19).

$$\begin{aligned} P_{\text{Min}} &= (SG_p \times a) - (SG_f \times d) \\ &= \text{LRV when HP at bottom of tank} \\ &= -\text{URV when LP at bottom of tank} \end{aligned}$$

$$\begin{aligned} P_{\text{Max}} &= (SG_p \times b) - (SG_f \times d) \\ &= \text{URV when HP at bottom of tank} \\ &= -\text{LRV when LP at bottom of tank} \end{aligned}$$

Where:

minimum level at 4mA
maximum level at 20 mA

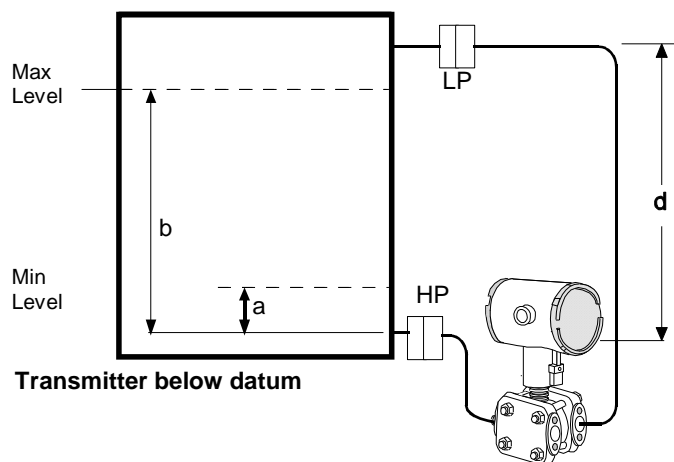
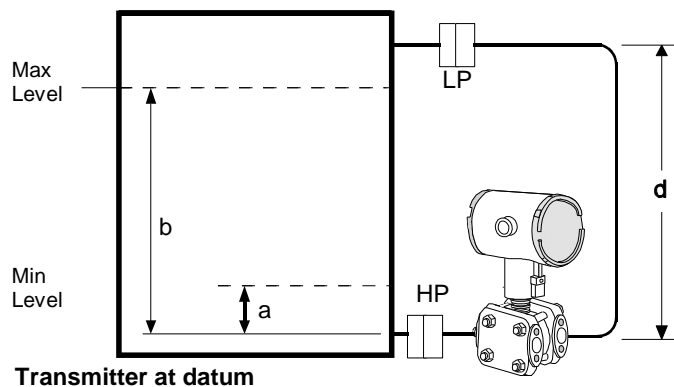
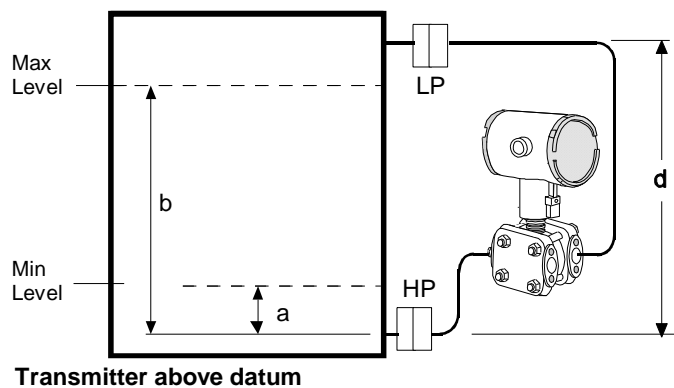
a = distance between bottom tap and minimum level

b = distance between bottom tap and maximum level

d = distance between taps

SG_f = Specific Gravity of capillary fill fluid (See Page 6 "Material Specifications" for values.)

SG_p = Specific Gravity of process fluid



24253

Figure 19—Closed tank liquid level measurement distance

Application Data (Cont'd)

Density or Interface*

Calculate the minimum and maximum pressure differentials to be measured (Figure 20).

$$P_{\min} = (SG_{\min} - SG_f) \times (d);$$

minimum density, 4mA output

$$P_{\max} = (SG_{\max} - SG_f) \times (d);$$

maximum density, 20mA output

Where:

d = distance between the taps

SG_{max} = maximum Specific Gravity

SG_{min} = minimum Specific Gravity

SG_f = Specific Gravity of capillary fill fluid (See Page 6 "Material Specifications" for values.)

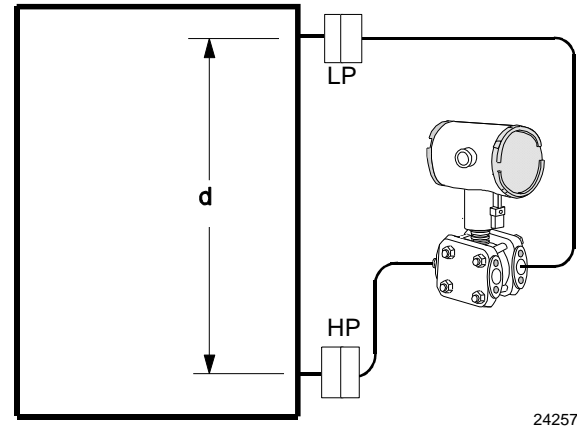


Figure 20—Density, direct acting transmitter configuration

Seal Configurations



Figure 21—Flush Flange Seals

Flush Flange Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" ANSI Class 150, ANSI Class 300 and DIN DN80-PN40 process connections. Flush flange seals can also be provided with Lowers. Lowers are essentially calibration rings, which allow flushing connections if needed.

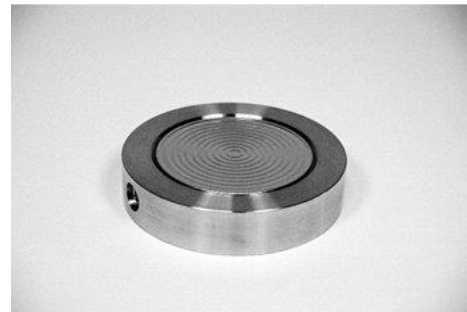


Figure 23—Pancake Seals

Pancake Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" ANSI Class 150, 300 and 600 process connections.



Figure 22— Flange Seal with Extended Diaphragm

Flange Seal with Extended Diaphragm can be used with differential, gauge and absolute pressure transmitters and are available with 3" and 4" ANSI Class 150, ANSI Class 300, DIN DN80-PN40 and DIN DN100-PN40 process connections. 2", 4" and 6" extension lengths are available



Figure 24— Chemical Tee "Taylor" Wedge

Chemical Tee "Taylor" Wedge can be used with differential pressure transmitters and are available with Taylor Wedge 5" O.D. process connection.

Seal Configurations (cont'd)



Figure 25— Seals with Threaded Process Connections

Seals with Threaded Process Connections can be used with differential, gauge and absolute pressure transmitters and are available with ½", ¾" and 1" NPT Female process connections.



Figure 26— Sanitary Seals

Sanitary Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" and 4" Tri-Clover-Tri-Clamp process connections.



Figure 27— Saddle Seals

Saddle Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" and 4" (6 bolt or 8 bolt designs) process connections.



Figure 28— Calibration Rings

Calibration Rings are available with Flush Flange Seals and Pancake Seals. Flushing ports (¼" or ½") are available with calibration rings.



Figure 29— Stainless Steel Armor and PVC Coated Stainless Steel Armor Capillaries

Stainless Steel Armor and PVC Coated Stainless Steel Armor Capillaries are available with Honeywell Remote Seal Solutions.



Figure 30— 2" Stainless Steel Nipples

2" Stainless Steel Nipples are available for Close-Coupled remote seal solutions



Figure 31— Welded Meter Body for All-Welded Remote Seal Solution

Welded Meter Body for All-Welded Remote Seal Solution. The welded ST 800 meter body is an important part of an All-Welded Remote Seal Solution, which is commonly used in Vacuum applications.

Model Selection Guide

Model Selection Guides are subject to change and are inserted into the specifications as guidance only. Prior to specifying or ordering a model check for the latest revision Model Selection Guides which are published at: <http://www.honeywellprocess.com/en-US/pages/default.aspx>

Model STR800 (DP, GP & AP) Remote Seals

Model Selection Guide
34-ST-16-88 Issue 17A

Instructions

- Select the desired Key Number. The arrow to the right marks the selection available.
- Make selections from each Table (I, II and IX) using the column below the proper arrow.
- A (●) denotes unrestricted availability. A letter denotes restricted availability.
- Restrictions follow Table IX.

Key Number	I	II	III	IV	V	VI	VII	VIII	IX
STR ___	- _____	- _____	- _____	- _____	- _____	- _____	- _____	- _____	0 0 0 0

KEY NUMBER	URL	LRL	Max Span	Min Span	Units	Selection	Availabilit
Measurement Range Std Accuracy	400 (1000)	-400 (-1000)	400 (1000)	4 (10)	" H ₂ O (mbar)	STR82D	↓
	100 (7)	-100 (-7)	100 (7)	1 (0.07)	psi (bar)	STR83D	↓
	500 (35)	5.7 (0.39)	500 (35)	5 (0.35)	psia (bar A)	STR84A	↓
	500 (35)	-14.7 (-1.0)	500 (35)	5 (0.35)	psi (bar)	STR84G	↓
	3000 (210)	14.7 (-1.0)	3000 (210)	30 (2.1)	psi (bar)	STR87G	↓

Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.

TABLE I	Description		Selection				
Meter Body & Capillaries	a. Number of Seals	1 Remote Seal (High Side)	1 _____	●	●		
		2 Remote Seals	2 _____	●	●		
		1 Remote Seal (Low Side)	3 _____	●	●		
	b. Primary Fill Fluid (Meter body)	Silicone Oil 200	_1 _____	●	●		
		Fluorinated Oil CTFE	_2 _____	2	2		
		Silicone Oil 704	_3 _____	●	●		
		NEOBEE® M-20 ¹¹	_4 _____	●	●		
	c. Construction	Non-Wetted Adapter Head Materials					
		In-Line Gauge/ Absolute	316 SS Bonnet	_A _____		●	
	316 SS Bonnet for Close-Couple		_B _____		3		
	Dual Head DP	316 SS (bolt-on heads)	_C _____	●			
		316 SS for Close-Couple	_D _____		3		
		316 SS with all-welded meter body	_E _____		4		
	d. Bolts and Nuts for Transmitter Heads	None	_0 _____	22	●		
		Carbon Steel Bolts and Nuts	_C _____	●			
316 SS Bolts and Nuts		_S _____	●				
A286 SS (NACE) Bolts and 304 SS (NACE) Nuts		_N _____	●				
e. Secondary Fill Fluid (capillary & seal)	7M (NACE) Bolts and 7M (NACE) Nuts	_B _____	●				
	f. Connection of Remote Seal to Meter Body	None	_0 _____	5	5		
		Capillary Length	Silicone Oil 200	_1 _____	●	●	
			Fluorinated Oil CTFE	_2 _____	●	●	
			Silicone Oil 704	_3 _____	●	●	
			Neobee® M20 ¹¹	_4 _____	●	●	
Syltherm® 800 ¹²	_5 _____		●	●			
No Capillary, No Nipple (Specify for VAM Unit Only)			_0 _____	5	5		
Capillary Length	5 feet		1.5 m	SS Armor	_A _____	●	●
					_B _____	●	●
					_C _____	●	●
					_D _____	●	●
		_E _____			●	●	
	10 feet	3.0 m	PVC Coated SS Armor	_F _____	●	●	
				_G _____	●	●	
				_H _____	●	●	
				_J _____	●	●	
				_K _____	●	●	
15 feet	4.5 m	PVC Coated SS Armor	_L _____	●	●		
			_M _____	●	●		
			_N _____	●	●		
			_O _____	●	●		
			_P _____	●	●		
20 feet	6.1 m	PVC Coated SS Armor	_Q _____	●	●		
			_R _____	●	●		
			_S _____	●	●		
			_T _____	●	●		
			_U _____	●	●		
25 feet	7.5 m	PVC Coated SS Armor	_V _____	●	●		
			_W _____	●	●		
			_X _____	●	●		
			_Y _____	●	●		
			_Z _____	●	●		
35 feet	10.7 m	PVC Coated SS Armor	_AA _____	●	●		
			_AB _____	●	●		
			_AC _____	●	●		
			_AD _____	●	●		
			_AE _____	●	●		
g. Seal Option	2 inch long SS nipple close-coupled		_2 _____	6	6		
	None		_0 _____	●	●		
	Std Gold Plated Seal Diaph. = 50 µin		_1 _____	7	7		
	Teflon Coated Seal Diaphragm - only for anti-sticking		_4 _____	7	7		

¹¹ Limited vacuum availability.

¹² Minimum static pressure requirement. No vacuum allow ed. See Specifications 34-ST-03-88 Figure 15



In-Line Gauge



Dual Head DP




All welded

STR84G & 87G & 84A

STR82D & 83D

Note: When selecting required seal, you must specify only the 9 selections within the required seal type.

TABLE II		Description				Selection			
Seals	No Seal Attached to Core Transmitter (Specify for VAM Unit Only)				0 0 0 0 0 0 0 0	21	21		
	Seal Type	Diaphragm Diameter	Flange Size	Flange Pressure Rating ¹	Selection				
		3.5"	3"	ANSI Class 150	AFA _____	•	•		
				ANSI Class 300	AFC _____	•	•		
			80mm	DIN DN80-PN40	AFM _____	•	•		
		Wetted Material			Diaphragm	Upper Insert	Selection		
					316L SS	316L SS	___ AA ___	•	•
					Hastelloy® C-276	316L SS	___ AB ___	•	•
					Hastelloy® C-276	Hastelloy® C-276	___ AC ___	•	•
					Monel 400®	Monel 400®	___ AE ___	8	8
				Tantalum ⁵	316L SS	___ AF ___	8	8	
		Non-Wetted Material (upper)		CS (Nickel Plated) 316L SS		___ 1 ___	•	•	
	Seal-Capillary Connection		Center Seal Side Seal		___ 1 ___ ___ 2 ___	•	•		
	Calibration Rings		None 316L SS Hastelloy® C-276 Monel 400®		___ A ___ ___ B ___ ___ C ___ ___ D ___	•	•		
	Flushing Connections and Plugs ⁴ (Metal plug material will be the same as Cal. ring material if metal plug is chosen)		None		___ 0 ___	•	•		
		One 1/4" with plastic plug		___ H ___	11	11			
		One 1/4" with metal plug		___ J ___	11	11			
		Two 1/4" with plastic plugs		___ M ___	11	11			
		Two 1/4" with metal plugs		___ N ___	11	11			
		One 1/2" with plastic plug		___ P ___	11	11			
		One 1/2" with metal plug		___ Q ___	11	11			
		Two 1/2" with plastic plugs		___ R ___	11	11			
		Two 1/2" with metal plugs		___ S ___	11	11			


¹ Standard facing 125-250 AARH RF (raised face) serrated surface finish.

⁴ Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

⁵ Tantalum Upper insert has Tantalum wetted parts and 316 SS or CS non-wetted parts

Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.

STR84G & 87G & 84A
 STR82D & 83D

TABLE II		Description				Selection			
Seal Type	Diaphragm Diameter	Flange Size	Flange Pressure Rating ¹	Const. - See Spec. Figure 34-ST-03-88	Construction - See Spec. Figure 34-ST-03-88				
 Flush Flanged Seal with Lower	2.4"	1"	ANSI 150 ANSI 300	22 22	BCA _____ BCC _____	12 12	• •		
		1-1/2"	ANSI 150 ANSI 300	22 22	BGA _____ BGC _____	12 12	• •		
		2"	ANSI 150 ANSI 300	22 22	BDA _____ BDC _____	12 12	• •		
		3"	ANSI 150 ANSI 300	22 22	BFA _____ BFC _____	12 12	• •		
		2.9"	1/2"	ANSI 150	23	CAA _____	•	•	
			1"	ANSI 150 ANSI 300	23 23	CCA _____ CCC _____	• •	• •	
			1-1/2"	ANSI 150 ANSI 300	22 22	CGA _____ CGC _____	• •	• •	
			2"	ANSI 150 ANSI 300	22 22	CDA _____ CDC _____	• •	• •	
		4.1"	1/2"	ANSI 150	22	DAA _____	•	•	
			1"	ANSI 150 ANSI 300	23 23	DCA _____ DCC _____	• •	• •	
			1-1/2"	ANSI 150 ANSI 300	23 23	DGA _____ DGC _____	• •	• •	
			2"	ANSI 150 ANSI 300	23 22	DDA _____ DDC _____	• •	• •	
			3"	ANSI 150 ANSI 300	22 22	DFA _____ DFC _____	• •	• •	
		Wetted Material			Diaphragm	Lower	Selection		
					316L SS	316L SS	___ BA ___	•	•
					Hastelloy® C-276	316L SS	___ BB ___	•	•
			Hastelloy® C-276	Hastelloy® C-276	___ BC ___	•	•		
			Monel 400®	Monel 400®	___ BE ___	8	8		
			Tantalum	316L SS	___ BF ___	8	8		
			Tantalum	Hastelloy® C-276	___ BG ___	8	8		
			Tantalum	Tantalum Clad	___ BH ___	13	13		
	Non-Wetted Material (upper, upper insert)			Upper	Upper Insert	Selection			
				316L SS Carbon Steel	316L SS 316L SS	___ 4 ___ ___ 5 ___	• •	• •	
	Bolts ⁶		No Selection			___ 0 ___	•	•	
	Flushing Connections and Plugs ⁴ (Metal plug material will be the same as Lower material, if metal plug is chosen - (SS Plug for CS Lower and Tantalum Clad)		None			___ 0 ___	•	•	
			One 1/4" with plastic plug			___ H ___	•	•	
			One 1/4" with metal plug			___ J ___	•	•	
			Two 1/4" with plastic plugs			___ M ___	•	•	
			Two 1/4" with metal plugs			___ N ___	•	•	
			One 1/2" with plastic plug			___ P ___	•	•	
			One 1/2" with metal plug			___ Q ___	•	•	
			Two 1/2" with plastic plugs			___ R ___	•	•	
		Two 1/2" with metal plugs			___ S ___	•	•		
Gasket		Klinger® C-4401 (non-asbestos)			___ K ___	•	•		
		Grafoil®			___ G ___	•	•		
		Teflon®			___ T ___	•	•		
		Gylon® 3510			___ L ___	15	15		

¹ Standard facing 125-250 AARH RF (raised face) serrated surface finish.

⁶ Bolt material will be same as Upper Material. However, if Table I bolts/nuts material is NACE or B7M, seal bolt material will be 304 SS NACE.

⁴ Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.

STR84G & 87G & 84A
STR82D & 83D


TABLE II	Description							
Seal Type	Diaphragm Diameter	Flange Size	Flange Pressure Rating ¹		Selection			
 Flange Seal with Extended Diaphragm	2.8"	3" (2.8" OD extension)	ANSI Class 150		EFA _____	•	•	
			ANSI Class 300		EFC _____	•	•	
			DIN DN80-PN40		EFM _____	•	•	
	3.5"	4" (3.70" OD extension)	ANSI Class 150		FGA _____	•	•	
			ANSI Class 300		FGC _____	•	•	
			DIN DN100-PN40		FGP _____	•	•	
	Wetted Material			Diaphragm	Ext. Tube	Selection		
				316L SS	316L SS	___ EA ___	•	•
			Hastelloy [®] C-276	316L SS	___ EB ___	•	•	
			Hastelloy [®] C-276	Hastelloy [®] C-276	___ EC ___	•	•	
Non-Wetted Material (flange)		CS (Nickel Plated)		___ 7 ___	•	•		
		316L SS		___ 8 ___	•	•		
Bolts		No Selection		___ 0 ___	•	•		
Extension Length		2"		___ 2 ___	•	•		
		4"		___ 4 ___	•	•		
		6"		___ 6 ___	•	•		
No Selection	No Selection	No Selection		___ 0 ___	•	•		

Table II continued below

STR84G & 87G & 84A
STR82D & 83D


TABLE II	Description							
Seal Type	Diaphragm Diameter	Flange Size	Flange Pressure Rating Dependent on Customer Flange ¹		Selection			
 Pancake Seal	3.5"	3"	ANSI Class 150/300/600		GFA _____	•	•	
	Wetted Material		Diaphragm		Body			
			316L SS	316L SS	___ GA ___	•	•	
			Hastelloy [®] C-276	316L SS	___ GB ___	•	•	
			Hastelloy [®] C-276	Hastelloy [®] C-276	___ GC ___	•	•	
			Monel 400 [®]	Monel 400 [®]	___ GE ___	8	8	
			Tantalum	Tantalum ⁷	___ GG ___	8	8	
	Non-Wetted Material		No Selection		___ 0 ___	•	•	
	Bolts		No Selection		___ 0 ___	•	•	
Calibration Rings		None		___ A ___	•	•		
		316L SS		___ B ___	10	10		
		Hastelloy [®] C-276		___ C ___	10	10		
		Monel 400 [®]		___ D ___	10	10		
Flushing		None		___ 0 ___	•	•		
Connections and Plugs ⁴		One 1/4" with plastic plug		___ H ___	11	11		
		One 1/4" with metal plug		___ J ___	11	11		
		Two 1/4" with plastic plugs		___ M ___	11	11		
		Two 1/4" with metal plugs		___ N ___	11	11		
		One 1/2" with plastic plug		___ P ___	11	11		
		One 1/2" with metal plug		___ Q ___	11	11		
		Two 1/2" with plastic plugs		___ R ___	11	11		
		Two 1/2" with metal plugs		___ S ___	11	11		

Table II continued next page

¹ Standard facing 125-250 AARH RF (raised face) serrated surface finish.

⁴ Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

⁷ Tantalum Body has Tantalum wetted parts and 316 SS non-wetted parts

Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.


TABLE II		Description					
Seal Type	Diaphragm Diameter	Flange Size	Flange Pressure Rating ¹		Selection		
 Chemical Tee "Taylor" Wedge	3.5"	Taylor Wedge 5" O.D.	750 psi		HM0 _____	16	
	Wetted Material		Diaphragm	Body	Selection		
			316L SS	316L SS	___ HA ___	•	
			Hastelloy® C-276	316L SS	___ HB ___	•	
			Hastelloy® C-276	Hastelloy® C-276	___ HC ___	•	
	Non-Wetted Material		No Selection		___ 0 ___	•	
	Bolts		No Selection		___ 0 ___	•	
Styles		No Selection		___ 0 ___	•		
No Selection		No Selection		___ 0 ___	•		

Table II continued below


TABLE II		Description					
Seal Type	Diaphragm Diameter	Threaded Process Connection Size (NPT Female)	Pressure Rating		Selection		
			CS Bolts	304 SS Bolts			
 Seal with Threaded Process Connection	2.4"	1/2 NPT	2,500 psi	1,250 psi	JJG _____	12 •	
		3/4 NPT			JKG _____	12 •	
		1 NPT			JLG _____	12 •	
	2.9"	1/2 NPT	2,500 psi	1,250 psi	KJG _____	• •	
		3/4 NPT			KKG _____	• •	
		1 NPT			KLG _____	• •	
	4.1"	1/2 NPT	1,500 psi	750 psi	LJG _____	• •	
		3/4 NPT			LKG _____	• •	
		1 NPT			LLG _____	• •	
	Wetted Material		Diaphragm	Lower	Selection		
			316L SS	Carbon Steel	___ JA ___	• •	
			316L SS	316L SS	___ JB ___	• •	
			Hastelloy® C-276	316L SS	___ JC ___	• •	
			Hastelloy® C-276	Hastelloy® C-276	___ JD ___	• •	
			Monel 400®	Monel 400®	___ JE ___	8 8	
		Tantalum	316L SS	___ JF ___	8 8		
		Tantalum	Hastelloy® C-276	___ JG ___	8 8		
Non-Wetted Material (upper)		CS (Nickel Plated)		___ A ___	• •		
		316 Stainless Steel		___ C ___	17 17		
Bolts ⁸		Carbon Steel		___ D ___	• •		
		304 SS		___ D ___	• •		
Flushing Connections and Plugs ⁴		None		___ 0 ___	• •		
		One 1/4" with plastic plug		___ H ___	• •		
		One 1/4" with metal plug		___ J ___	• •		
		Two 1/4" with plastic plugs		___ M ___	• •		
		Two 1/4" with metal plugs		___ N ___	• •		
		One 1/2" with plastic plug		___ P ___	18 18		
		One 1/2" with metal plug		___ Q ___	18 18		
		Two 1/2" with plastic plugs		___ R ___	18 18		
		Two 1/2" with metal plugs		___ S ___	18 18		
Gasket		Klinger® C-4401 (non-asbestos)		___ K ___	• •		
		Grafoil®		___ G ___	• •		
		Teflon®		___ T ___	• •		
		Gylon® 3510		___ L ___	15 15		

Table II continued next page

¹ Standard facing 125-250 AARH RF (raised face) serrated surface finish.

⁴ Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

⁸ If Table I Bolts and Nuts material option is NACE, Bolts and Nuts will ship with Alloy Steel NACE and MAWP may change.

Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.

STR84G & 87G & 84A
STR82D & 83D

TABLE III	Agency Approvals (see data sheet for Approval Code Details)
Approvals	No Approvals Required
	FM Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof
	CSA Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof
	ATEX Explosion proof, Intrinsically Safe & Non-incendive
	IECEX Explosion proof, Intrinsically Safe & Non-incendive
	SAEx/CCoE Explosion proof, Intrinsically Safe & Non-incendive
	INMETRO Explosion proof, Intrinsically Safe & Non-incendive
	NEPSI Explosion proof, Intrinsically Safe & Non-incendive

0	•	•
A	•	•
B	•	•
C	•	•
D	•	•
E	•	•
F	•	•
G	•	•

TABLE IV	TRANSMITTER ELECTRONIC SELECTIONS		
a. Electronic Housing Material & Connection Type	Material	Connection	Lightning Protection
	Polyester Powder Coated Aluminum	1/2 NPT	None
	Polyester Powder Coated Aluminum	M20	None
	Polyester Powder Coated Aluminum	1/2 NPT	Yes
	Polyester Powder Coated Aluminum	M20	Yes
	316 Stainless Steel (Grade CF8M)	1/2 NPT	None
	316 Stainless Steel (Grade CF8M)	M20	None
	316 Stainless Steel (Grade CF8M)	1/2 NPT	Yes
	316 Stainless Steel (Grade CF8M)	M20	Yes
b. Output/ Protocol	Analog Output		Digital Protocol
	4-20mA dc		HART Protocol
	4-20mA dc none		DE Protocol Foundation Fieldbus
c. Customer Interface Selections	Indicator	Buttons	Languages
	None	None	None
	None	Yes (Zero/Span Only)	None
	Basic	None	English
	Basic	Yes	English
	Advanced	None	EN,GR,IT, FR,SP,RU, TU
	Advanced	Yes	EN,GR,IT, FR,SP,RU, TU
	Advanced	None	EN, CH, JP
Advanced	Yes	EN, CH, JP	

A __	•	•
B __	•	•
C __	•	•
D __	•	•
E __	•	•
F __	•	•
G __	•	•
H __	•	•

_ H _	•	•
_ D _	•	•
_ F _	•	•

__ 0	•	•
__ A	f	f
__ B	•	•
__ C	•	•
__ D	•	•
__ E	•	•
__ H	•	•
__ J	•	•

TABLE V	CONFIGURATION SELECTIONS		
a. Application Software	Diagnostics		
	Standard Diagnostics		
b. Output Limit, Failsafe & Write Protect Settings	Write Protect	Fail Mode	High & Low Output Limits ³
	Disabled	High> 21.0mA dc	Honeywell Std (3.8 - 20.8
	Disabled	Low< 3.6mA dc	Honeywell Std (3.8 - 20.8
	Enabled	High> 21.0mA dc	Honeywell Std (3.8 - 20.8
	Enabled	Low< 3.6mA dc	Honeywell Std (3.8 - 20.8
	Enabled	N/A	N/A Fieldbus or Profibus
c. General Configuration	Factory Standard		
	Custom Configuration (Unit Data Required from customer)		

1 __	•	•
------	---	---

_ 1 _	f	f
_ 2 _	f	f
_ 3 _	f	f
_ 4 _	f	f
_ 5 _	g	g
_ 6 _	g	g
__ S	•	•
__ C	•	•

TABLE VI	CALIBRATION & ACCURACY SELECTIONS		
Accuracy and Calibration	Accuracy	Calibrated Range	Calibration Qty
	NA	None	None
	Standard	Factory Std	Single Calibration
	Standard	Custom (Unit Data Required)	Single Calibration

0	21	21
A	•	•
B	•	•

³ NAMUR Output Limits 3.8 - 20.5mA dc can be configured by the customer or select custom configuration Table Vc

STR84G & 87G & 84A
STR82D & 83D

TABLE VII		ACCESSORY SELECTIONS	
a. Mounting Bracket	Bracket Type	Material	
	None	None	
	Angle Bracket	Carbon Steel	
	Angle Bracket	304 SS	
	Angle Bracket	316 SS	
	Marine Approved Bracket	Carbon Steel	
	Marine Approved Bracket (In Line)	Carbon Steel	
	Marine Approved Bracket	304 SS	
	Marine Approved Bracket (In Line)	304 SS	
	Flat Bracket	Carbon Steel	
Flat Bracket	304 SS		
Flat Bracket	316 SS		
b. Customer Tag	Customer Tag Type		
	No customer tag		
	One Wired Stainless Steel Tag (Up to 4 lines 26 char/line) Two Wired Stainless Steel Tag (Up to 4 lines 26 char/line)		
c. Unassembled Conduit Plugs & Adapters	Unassembled Conduit Plugs & Adapters		
	No Conduit Plugs or Adapters Required		
	1/2 NPT Male to 3/4 NPT Female 316 SS Certified Conduit Adapter		
	1/2 NPT 316 SS Certified Conduit Plug		
	M20 316 SS Certified Conduit Plug		
	Minifast® 4 pin (1/2 NPT)		
	Minifast® 4 pin (M20)		

0	---	•	•
1	---	•	•
2	---	•	•
3	---	•	•
8	---	y	•
9	---	•	•
4	---	y	•
A	---	•	•
5	---	•	•
6	---	•	•
7	---	•	•

_	0	---	•	•
_	1	---	•	•
_	2	---	•	•

_	A0	---	•	•
_	A2	n	n	n
_	A6	n	n	n
_	A7	m	m	n
_	A8	n	n	n
_	A9	m	m	n

TABLE VIII		OTHER Certifications & Options : (String in sequence comma delimited (XX, XX, XX,....))
Certifications & Warranty	None - No additional options	
	NACE MR0175; MR0103; ISO15156 (FC33338) Process wetted parts only	
	NACE MR0175; MR0103; ISO15156 (FC33339) wetted and non-wetted parts	
	Marine (DNV,ABS,BV,KR,LR)	
	EN10204 Type 3.1 Material Traceability (FC33341)	
	Certificate of Conformance (F3391)	
	Calibration Test Report & Certificate of Conformance (F3399)	
	Certificate of Origin (F0195)	
	FMEDA (SIL 2/3) Certification (FC33337)	
	Over-Pressure Leak Test Certificate (1.5X MAWP) (F3392)	
	Cert Clean for O ₂ or CL ₂ service per ASTM G93	
	Extended Warranty Additional 1 year	
	Extended Warranty Additional 2 years	
	Extended Warranty Additional 3 years	
Extended Warranty Additional 4 years		
Extended Warranty "LifeTime" Additional 15 years		

00	*	*	b
FG	*	*	
F7	c	c	
MT	d	d	
FX	•	•	b
F3	•	•	
F1	•	•	
F5	•	•	
FE	j	j	
TP	•	•	
OX	e	e	
01	•	•	b
02	•	•	
03	•	•	
04	•	•	
15	•	•	

TABLE IX		Manufacturing Specials
Factory	Factory Identification	

0	0	0	0	•	•
---	---	---	---	---	---

MODEL RESTRICTIONS

Restriction Letter	Available Only With		Not Available With	
	Table	Selection(s)	Table	Selection(s)
b	Select only one option from this group			
d	IVa	C, D,G,H __	VIIa	1,2,3,5,6,7 ___
c	Id	___ 0, N, B ___		
e	Ib	_ 2 _ 2 _		
f			IVb	_ F _
g			IVb	_ H, D _
j	IVb	_ H _	Vb	_ 1,2,6 _
m	IVa	B, D, F, H __		
n	IVa	A, C, E, G __		
y			Ic	___ E ___
2	Ie	___ 0 ___		
		___ 2 ___		
		___ 4 ___		
3	If	___ 2 _	Ia	2 _____
4	I	2 _ 0 ___		
5	II	000000000	VIII	FG, F7, FX, OX,TP,MT,F1
6	I	___ B,D ___	Ia	2 _____
7			II	___ AF ___
				___ BF ___
				___ BG ___
				___ BH ___
				___ GG ___
				___ JF ___
8			VIII	FG, F7
9	II	___ AA2 ___		
		___ AB2 ___		
10			II	___ 0
11			II	___ A _
12	If	___ A, G, 2 _		
13	II	___ 0 _	II	___ T
			VIII	FG, F7
15	II			___ BF ___
				___ BG ___
				___ BH ___
				___ JF ___
16	I	2 _____		
17			II	___ JA ___
18			II	___ JJG ___
				___ JKG ___
				___ JLG ___
19			If	___ 2 _
20	If	___ A,G		

21	I	___ 000		
22	Ic	___ E ___		
23			II	000000000

Sales and Service

For application assistance, current specifications, pricing, or name of the nearest Authorized Distributor, contact one of the offices below.

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Specifications are subject to change without notice.

For more information

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34-ST-03-88
March 2016

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